



Review Hydrolyzed Rice Formula: An Appropriate Choice for the Treatment of Cow's Milk Allergy

Caterina Anania ^{1,*}, Ivana Martinelli ¹, Giulia Brindisi ¹, Daniela De Canditiis ², Giovanna De Castro ¹, Anna Maria Zicari ¹ and Francesca Olivero ³

- ¹ Department of Mother-Child, Urological Science, Sapienza University of Rome, 00161 Rome, Italy
- ² Institute of Applied Calculus-CNR Rome, 00185 Rome, Italy
- ³ Pediatric Clinic, Department of Pediatrics, Fondazione IRCSS Policlinico San Matteo, University of Pavia, 27100 Pavia, Italy
- * Correspondence: caterina.anania@uniroma1.it

Abstract: Cow's milk allergy (CMA) is a common condition in the pediatric population. CMA can induce a diverse range of symptoms of variable intensity. It occurs mainly in the first year of life, and if the child is not breastfed, hypoallergenic formula is the dietary treatment. Extensively hydrolyzed cow's milk formulas (eHF) with documented hypo-allergenicity can be recommended as the first choice, while amino acid-based formulas (AAF) are recommended for patients with more severe symptoms. Hydrolyzed rice-based formulas (HRFs) are a suitable alternative for infants with CMA that cannot tolerate or do not like eHF and in infants with severe forms of CMA. In the present paper, we reviewed the nutritional composition of HRFs as well as studies regarding their efficacy and tolerance in children, and we provided an updated overview of the recent evidence on the use of HRFs in CMA. The available studies provide evidence that HRFs exhibit excellent efficacy and tolerance and seem to be adequate in providing normal growth in healthy children as well as in children with CMA.

Keywords: cow's milk allergy; rice; rice hydrolyzed formulas; children

1. Introduction

Cow's milk allergy (CMA) is defined as a reproducible adverse reaction to one or more milk proteins mediated by IgE and/or non-IgE mechanisms [1]. CMA prevalence is reported to be approximately 2% to 3% in the infant population [2,3]. However, this is variable depending on the country and the diagnostic method used. The pan-European birth cohort study using the gold standard diagnostic procedure for food allergies confirmed challenge-proven CMA in 0.54% of children up to two years of age [4]. CMA can induce a diverse range of symptoms of variable intensity [3,5,6]. IgE-mediated reactions, include gastrointestinal, respiratory, and cutaneous symptoms that occur within 1 to 2 h of ingestion [3,7]. Non-IgE-mediated manifestations are less common and mostly involve the gastrointestinal system, including food protein-induced enteropathy (FPE) [8], food protein-induced allergic proctocolitis (FPIAP) [9], and food protein-induced enterocolitis syndrome (FPIES) [10]. CMA occurs mainly in the first year of life, and if the child is not breastfed, hypoallergenic formula is the dietary treatment. Extensively hydrolyzed cow's milk formulas (eHF) with documented hypo-allergenicity can be recommended as the first choice for the treatment of CMA, especially in infants and young children. Amino acidbased formulas (AAF) can also be recommended, especially for patients with more severe symptoms or in patients not responding to the eHF, and provide effective management for 90% of infants with CMA [3,11]. The efficacy of AA in the CMA treatment has been estimated to be 100% [7]. In some countries, infant formulas based on plant proteins are recommended as a second choice for CMA treatment [5]. Soy- and hydrolyzed rice-based formulas (HRFs) are a suitable alternative for infants with CMA that cannot tolerate or do



Citation: Anania, C.; Martinelli, I.; Brindisi, G.; De Canditiis, D.; De Castro, G.; Zicari, A.M.; Olivero, F. Hydrolyzed Rice Formula: An Appropriate Choice for the Treatment of Cow's Milk Allergy. *J. Clin. Med.* 2022, *11*, 4823. https://doi.org/ 10.3390/jcm11164823

Academic Editor: Takao Fujisawa

Received: 8 July 2022 Accepted: 10 August 2022 Published: 17 August 2022

Publisher's Note: MDPI stays neutral with regard to jurisdictional claims in published maps and institutional affiliations.



Copyright: © 2022 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). not like eHF [12]. However, soy formula contains significant amounts of phytoestrogens such as isoflavones, and it is to be avoided in the first six months of life as indicated by the European Society For Pediatric Gastroenterology and Nutrition (ESPGHAN) and European Academy of Allergy and Clinical Immunology (EAACI) [3,11]. Moreover, up to 14% of infants with CMA also react to soy formula [11,12]. HRFs are derived from non-genetically modified rice and do not contain phytoestrogens [13,14]. Several European countries (Italy, Spain, and France) have HRFs available to treat CMA since 2000 [14]. In the present paper, we reviewed the nutritional composition of HRFs as well as studies regarding their efficacy and tolerance in children, and we provided an updated overview of the recent evidence on the use of HRFs in CMA.

2. Rice Grain Structure and Nutrient Contents

Rice (Oryza sativa) is a cereal grain belonging to the family of Poaceae (formerly Gramineae or grass) [15]. It represents one of the leading food crops and an important source of protein in the world, and it is cultivated today on every continent. Over 90% of the world's rice is produced and consumed in the Asia-Pacific region, with China and India alone accounting for more than 50% of global rice production [16]. The mature rice grain is collected in rough rice or paddy rice, in which the caryopsis (or brown rice) is incorporated in a robust siliceous hull (or husk). The caryopsis is the only edible part of rough rice. The hull (or husk) represents 20% of rough rice, whereas the 8–10% is represented by the bran. The bran consisting of the pericarp, seed coat, nucellus, aleurone, pulverized embryo, and some starchy endosperm and hull fragments is removed to obtain milled or white rice composed completely of endosperm [17,18]. The composition and properties of the rice grain are influenced by rice variety, environment, and processing methods [19]. Milled rice is about 78% starch, while protein accounts for 6–7%. Rice bran contains high levels of fat (10–20%) and protein (11–15%), as well as fiber (7–11%). Minerals and vitamins are contained in greater amounts in rice bran than in milled rice [20]. In addition to being considered hypoallergenic, rice protein contained in the caryopsis has a higher biological value and digestibility than that of other grains such as wheat, barley, and corn, but lower than proteins derived from animal sources, legumes, and oil crops [21]. High molecular weight and intermolecular disulfide bonds are responsible for the high water insolubility of rice protein [22,23]. According to the solubility-based classification described by Osborne, rice proteins are classified as follows: albumin (water-soluble), globulin (salt-soluble), glutelin (alkali/acid-soluble), and prolamin (alcohol-soluble) [24]. Although these proteins have a higher quality than other plant sources, such as in the case of soybeans, cereals, or beans, they still have deficiencies in some essential amino acids. Rice lacks three amino acids: lysine, threonine, and tryptophan. In particular, polished rice (endosperm) has a low percentage of lysine and tryptophan, while in brown rice, we have a deficiency of lysine, which makes up only 4 percent of the total weight of the grain. However, the amount of lysine is higher than what can be found in other plant sources, such as in the case of wheat or corn. The biological value of rice protein is higher than that of any other grain: it is 69, compared with 49 in wheat and 44 in corn, for example [14,25]. Rice protein's water insolubility is the cause of difficult extraction and purification. Currently, alkaline, enzymatic, and physical treatments for the extraction of protein from rice flour have enabled the use of rice proteins as ingredients in nutrition products such as infant formulas. The process of hydrolyzed rice production occurs in two steps: an initial protein extraction step, which is followed by a hydrolysis step. Alkaline extraction facilitates the removal of the endosperm proteins to produce purified starch [22]. Alkaline conditions are particularly effective in extracting proteins from rice flour, where glutenin is the dominant protein fraction [26]. Rice proteins derived by alkaline extraction have higher digestibility and bioavailability compared to those prepared by degradation of starch by α -amylase because of the structural changes caused by alkaline extraction [27]. Enzymatic extraction consists of solubilizing and removing starch by enzymes such as α -amylase, glucoamylase, and pullulanase to obtain isolated proteins. Physical extraction

is usually preferred to alkaline and enzymatic methods in food processing because they induce fewer changes [22] as well as generally being more economical and easier to be adapted and utilized in industry. Among the physical treatment, sonication gave the highest protein extraction yield, but this was only 15%. Protein extraction increases when the physical treatment is coupled with enzymatic extraction. Hydrolysis of rice proteins has been shown to yield improvements in terms of solubility, emulsifying, and foaming properties, making the resulting ingredients suitable for a wider range of food applications such as infant formulas [28]. Rice carbohydrates are contained in 34 to 62% in rice bran, 73 to 87% in brown rice, and 77 to 89% in milled rice [29]. Lipids in rice are categorized into starch lipids and no starch lipids; the former are found mainly in the endosperm, while the latter, which represent the most abundant part of the lipids contained in rice, are present in the aleurone, subaleurone, and embryo of brown rice [30]. Bioactive components such as vitamin E are present in rice, and studies have shown that they possess antioxidant, hypocholesterolemic, and antidiabetic activities [31].

3. Rice and HRF Allergenicity

Rice allergy is common in Asian regions where this food is commonly used, while the prevalence is much lower in Europe and USA [32,33]. Although rice proteins components are considered generally hypoallergenic, sensitivity to rice proteins is found in 0.7–35% of allergic patients and up to 69% in cereal allergic patients [34,35], but it triggers undesirable reactions in less than 1% of allergic children in Europe [36] and reaches up to 10% in atopic subjects in Japan and India population [32]. IgE and non-IgE mediated symptoms were reported in rice-allergic individuals [37]. Rice allergy is more prevalent in adults than in children. Symptoms frequently associated with rice allergy are atopic dermatitis, eczema, and asthma [37] in sensitized individuals in communities where rice is a staple food, e.g., in the Far East, but is not a frequent cause of food allergy in Western individuals, although the allergy is increasing [33]. Anaphylactic reactions were reported in severe cases [37,38]. Rice is the most common solid food that induces FPIES being the most common trigger in Australia [39]. It is also possible that those who are allergic to rice may also react to other grains, such as barley, corn, oats, wheat, etc., because they are members of the same botanical family [40]. The proteins with molecular masses of 14–16, 26, 33, and 56 kDa were demonstrated to be potentially allergenic [41]. Most of the allergic components are albumins with molecular weights between 14 and 16 kDa [42]. Rice also contains a lipid transfer protein that is heat-stable protein and may account for allergy to cooked rice [43]. Rice has an important aeroallergen (Ory s 1) belonging to the Group I grass pollen allergens. "Rice millers' syndrome" seems to be associated with exposure to rice husk dust and occurs with acute and chronic irritant effects on the eyes, skin, and upper respiratory tract and allergic-like responses such as rhinitis, dyspnea, bronchospasm, and eosinophilia [44]. However, rice is one of the less allergenic staple foods, reacting in <1% of allergic children in Europe [35]. Moreover, it has no lactose and no phytoestrogens. For this reason, it was developed as a non-allergenic product in rice protein hydrolysates [5]. There are no published cases of reported allergy to HRFs [45]. The allergenicity of a rice hydrolysate (Risolac[®]) was studied in an animal model by Piacentini et al. The author, after a period of sensitization induced by administering either formula with cow's milk or with HRF, intravenously isolated whole proteins (CMP or rice) or ultra-centrifuged formulas (uCMPF and uHRF). Specific IgG against beta globulin, casein, and whole rice protein was measured. In the group fed cow's milk protein, intravenous administration of casein or ultracentrifuged whole milk caused more significant allergic reactions than reactions that occurred after HRF administration [46].

4. HRF and Cow's Milk Allergy

Treatment of CMA is dietary treatment of avoiding the intake of cow's milk and its dairy product. As a substitute for cow's milk, when breast milk is not available, a therapeutic formula should be used, which guidelines define as such when it is tolerated by at least 90% of children with CMA with a confidence level of 95% [47,48]. HRFs are foods for special medical purposes (FSMP) that meet these criteria, as well as eHF, soy formula, and AAF. Currently, although they are mainly marketed in Italy, Spain, and France, HRF is also available in North Africa, the Middle East, and South America, whereas they are not available in many countries in Europe, the USA, Canada, Australia, and New Zealand [45].

4.1. HRFs Composition

4.1.1. Proteins

HRFs are obtained through enzymatic hydrolysis. The rice proteins (80% glutelin and 10% globulin) are insoluble in water, and hydrolysis is necessary to improve water solubility and digestibility [45,49]. In HRFs, peptides possess a low molecular weight [45]. Rice has limited amounts of three essential amino acids in comparison with human milk: lysine, 36 mg vs. 67 mg; threonine, 37 mg vs. 44 mg; and tryptophan, 9 mg vs. 17 mg [48]. Supplementation with free L-lysine, L-treonine, and L-tryptophan is necessary because rice lacks these three amino acids and to meet an infant's amino acid requirements [14,50]. The nutritional value of a protein is influenced not only by its amino acid composition but also by its digestibility coefficient (DC). The DC of rice proteins is lower than that of CMP (93 vs. 100%). Consequently, the protein content of HRFs is slightly higher than the current average protein content of infant formulas (1.4 g/100 mL), follow-on formulas (1.5 g/100 mL), and growing-up formulas (1.7 g/100 mL) [51].

4.1.2. Lipids

The lipid composition, as well as the energy content of HRFs, is identical to that of standard formulas or follow-on formulas [14].

4.1.3. Carbohydrates

HRFs are lactose-free. The carbohydrate fraction is mainly composed of dextrinmaltose, corn starch, and different kind of syrups [45].

5. Tolerance and Efficacy of HRF in CMA

The tolerance and efficacy of HRF in IgE and non-IgE-mediated CMA were evaluated in several studies (Table 1).

In 2003, the study conducted by Fiocchi A. et al. evaluated the tolerance to HRF in 18 children (mean age 5 years) affected by cow's milk and soy allergy. IgE determination was positive in 7/18 sera for rice; however, a double-blind, placebo-controlled challenge (DBPCFC) with HRF in all the tested patients resulted in being negative. Therefore, they demonstrated that HRF might be used as a protein source for children with multiple foodinduced reactions [32]. Subsequently, in 2006, Fiocchi et al. performed a prospective clinical assessment to evaluate the tolerance to an HRF in children allergic to cow's milk. In their multicenter study, the authors evaluated one hundred children with a diagnosis of IgEmediated CMA. Sensitization to rice and HRF was investigated, and a DBPCFC was carried out with increasing doses of HRF. Although patients' sera often contained specific IgE against rice proteins, all DBPCFC with HRF were negative. The authors concluded that HRF is a possible alternative for children with multiple allergies and for those with CMA [52]. In 2010, Reche et al. published a prospective open, randomized clinical study to evaluate the clinical tolerance of a new HRF compared with that of an eHF in the feeding of infants with CMA. Ninety-two infants diagnosed with IgE-mediated CMA were randomized to receive eHF or HRF. The study showed great tolerance to the HRF in infants with moderate to severe symptoms of IgE-mediated CMA, with more than 90% of children developing clinical tolerance. The authors, in accordance with current guidelines, concluded that HRF could provide an adequate and safe alternative to eHF for infants affected by IgE-mediated CMA [53]. Good tolerance in IgE and non-IgE mediated CMA was also demonstrated by Vandenplas et al. in 2014. They conducted a prospective trial for 6 months in 40 infants with IgE mediated and non-IgE mediated CMA, confirmed by oral milk challenge, to

study the tolerance and efficacy of HRF. All parameters composing the symptoms-based score (SBS) decreased significantly after 1 month of HRF treatment and remained so after 3 and 6 months [54]. In the same year, Vandenplas et al. published a prospective trial to evaluate the clinical tolerance of a new HRF in thirty-nine infants diagnosed with CMA. Children who entered the study were followed through a SBS. The SBS was significantly lower after 1 month of eHRF feeding than during the challenge (p < 0.0001). There was an improvement in symptoms such as hard or watery stools, crying, and regurgitation. After only 1 month of observation, the authors demonstrated clinical tolerance of the HRF (more than 90% of children, 95% CI), with an improvement in the SBS. In addition, in the same children, growth was monitored and evaluated as a z score according to the World Health Organization (WHO) Growth Standards, and a normal weight and length evolution was observed [55].

Table 1. Main studies evaluating efficacy and safety of HRF.

Authors, Year, Reference	Type of Study	Number of Subjects	Aim of the Study	Duration of Study	Number of Infants Fed HRF	Number of Infants Fed Another Formula	Outcome
Fiocchi et al., 2003, [32]	СТ	18	clinical tolerance to HRF in children with CMA and soy allergy	1 test	18	-	Children with CMA and soy allergy tolerate an HRF clinically
Fiocchi et al., 2006, [52]	PS	100	tolerance to HRF in children with CMA	1 test	100	-	HRF is a possible alternative for children with multiple allergies and CMA
Reche et al., 2010, [53]	RCT	92	clinical tolerance of HRF compared with an eHF in infants with CMA	24 months	41	40 eHF	Children receiving HRF showed similar development of clinical tolerance to those receiving an eHF
Vandenplas et al., 2014, [54]	СТ	40	hypo-allergenicity and safety of a new eHRF in infants with a confirmed CMA	6 months	40	-	All infants tolerated the eHRF
Vandenplas et al., 2014, [55]	СТ	39	clinical tolerance of a new eHRF in infants with a confirmed CMA	1 month	39	-	eHRF is tolerated by more than 90% of children with proven CMA [95% CI]

CT: clinical trial; PS: prospective study; HRF: hydrolyzed rice formula; CMA: cow's milk allergy; RCT: randomized controlled trial, eHF: extensively hydrolyzed formula; eHRF: extensively rice hydrolyzed formula.

6. Growth Assessment

Some studies have evaluated growth while feeding HRF (Table 2).

Assessment of growth for HRF has occurred in both healthy and children with CMA. The health effects of HRF were investigated in healthy and CMA children. Lasekan et al. and Girardet et al. studied nutritional efficacy in two different studies in which they demonstrated that healthy infants who were fed with HRF from birth until complementary feeding showed appropriate growth, demonstrating the normal nutrition efficiency of these formulas. Lasekan et al. conducted a randomized, blinded, 16-week parallel feeding trial of 65 healthy infants fed either an experimental partially hydrolyzed rice protein-based infant formula fortified with lysine and threonine (HRF, n = 32) or a standard intact cow's milk protein-based formula (CMF, n = 33) as a control. They found that weight, length, and head circumference were not different between the two formula groups. Furthermore, all plasma biochemistries for both groups were within the normal reference range. Healthy infants fed an experimental HRF had normal growth, tolerance, and plasma biochemistry comparable to those of infants fed a standard intact milk protein-based formula, despite some differences in amino acid profiles [56]. Girardet et al. conducted an open multicenter prospective study demonstrating that 78 full-term infants fed HRF from the first month

of life until 4–6 months of age showed normal growth over the first few months of life, comparable to the WHO standards and a good acceptance of HRF formulas [57]. Five studies evaluated the growth of infants with CMA and fed HRF from the 1st month of life to 2 years of age. In 2003, D'Auria et al. assessed whether HRF allows normal growth and adequate metabolic balance in infants with CMA. All the 16 enrolled infants were randomly assigned to receive HRF (n = 8) or a soy formula (control group, n = 8). Standardized growth indices (Z scores) and biochemical parameters were evaluated during a 6-month treatment period. Infants in both groups showed normal growth patterns and biochemical parameters without any adverse reactions. The authors concluded that HRF might be a nutritionally suitable alternative for infants with CMA [58]. A clinical trial conducted in 2005 by Savino et al. studied the growth of infants fed with an HRF to assess the nutritional adequacy of this formula. Infants with atopic dermatitis and CMA were enrolled and observed for two years. A total of 88 infants (58 with atopic dermatitis and CMA and 30 with atopic dermatitis without CMA) were studied. The population was divided into three groups: fed with HRF, soy-based formula, or eHF, and a control group of healthy infants fed with a free diet was considered. The authors did not observe any statistically significant differences in weight z-scores among infants fed with HRF, soy-based formula, and eHF during the first 2 years of life, but a significantly lower difference was reported in the HRF group compared to the control group between 9 to 12 months (p = 0.025) and between 1 and 1.5 years (p = 0.020) of age [59]. In 2007, Agostoni et al. conducted a study investigating differences in growth indices, such as weight-for-age (WA), length-for-age (LA), and weight-for-length (WL), in infants with CMA fed with different types of formula in the complementary feeding period (6–12 months of age). One-hundred and sixty infants (median age 5.3 months) were randomly assigned to soy formula, eHF, and HRF; the control group was made up of allergic infants who were exclusively breastfed. The results demonstrated that all the groups of infants affected by CMA showed positive values of LA z-score gain during the complementary feeding period. However, only infants fed with Hydrolyzed formulas (rice or casein) showed a trend of positive WA z-score gain [60]. In the previously mentioned study conducted in 2010 by Reche et al., growth parameters on ninety-two infants diagnosed with IgE-mediated CMA and randomized to receive eHF or AAF were evaluated. This study, in addition to proving a great tolerance to the HRF by infants with moderate to severe symptoms of IgE-mediated CMA, showed that all children receiving the HRF had similar growth to those receiving eHF. The authors concluded that, in accordance with current guidelines, this HRF could provide an adequate and safe alternative to eHF for infants affected by CMA [53]. In 2014 Vandenplas et al. performed a prospective trial to evaluate the hypo-allergenicity and safety of a new HRF, to assess its validity as an alternative formula in CMA. Thirty-seven infants with CMA confirmed by a food challenge were fed the study formula for 6 months. All infants tolerated the HRF, and the SBS significantly decreased after one month of intervention. At 6 months, all infants showed a normal weight gain as of the first month as well as a normalization of the WA, WL, and BMI z-scores. The authors concluded that HRF is an adequate and safe alternative to eHF [54].

Authors, Year, Reference	Type of Study	Number of Subjects	Aim of the Study	Duration of Study	Number of Infants Fed HRF	Number of Infants Fed Another Formula	Outcome
D'Auria et al., 2003, [58]	RCT	16	growth and metabolic balance in infants with CMA-fed HRF	6 months	8	8	normal growth patterns and plasma biochemical parameters in infants fed HRF
Savino et al., 2005, [59]	RCT	88	growth of infants with AD and CMA fed HRF and other formulas	24 months	15	17 SF, 26 eHCF, 30 CG	no difference between HRF and CG, but low weight in HRF raises doubts about the nutritional adequacy
Lasekan et al., 2006, [56]	RDBT	65	Growth, tolerance, plasma biochemistries of infants fed HRF	4 months	32	33	Healthy infants fed HRF showed normal growth, tolerance and plasma biochemistry No difference between the 2 formula groups
Agostoni et al., 2007, [60]	RCT	160	Growth of infants with CMA fed different formulas	6 months	30	32 SF, 31 HCF, 32 CG	HCF and HRF resulted in greater changes in weight for age compared with SF
Reche et al., 2010, [53]	RCT	92	growth of infants with CMA-fed HRF compared with an eHF	24 months	46	46 eHF	children receiving HRF showed similar growth to those receiving an eHF
Vandenplas et al., 2014, [54]	СТ	36	growth in infants with a confirmed CMA fed a new eHRF	6 months	36	-	eHRF allowed a catch-up to normal weight gain, a normalization of the weight-for-age, weight-for-length, and BMI z-score

Table 2. Main studies evaluating growth while feeding HR	Table 2. Main stu	dies evaluating	growth while	feeding HRF.
--	-------------------	-----------------	--------------	--------------

RCT: randomized controlled trial; HRF: Hydrolyzed Rice Formula; AD: atopic dermatitis; SF: soy formula; eHCF: extensively hydrolyzed casein formula; eHF: extensively hydrolyzed formula; HCF: Hydrolyzed Casein Formula; CG: control group; CMA: cow's milk allergy.

7. Taste Acceptability

The palatability of HRF is an important aspect to consider. Given the difficulty of making this assessment in children, many studies were performed on adults. The taste acceptability of 12 different formulas was evaluated in a double-blind study by Pedrosa in 50 randomized adults. The authors demonstrated the superior acceptability of HRF as well as soy formulas over different eHF [61]. Lombardo et al. found that in children, HRF palatability was superior to that eHF [62]. The studies from Fiocchi et al., Lasekan et al., Girardet et al., and D'Auria et al. reported a good acceptance of the HRF, whereas, in the Reche et al. study, two infants out of 46 refused to take HRF [53,56–58]. In the study of Vandenplas, 3 of 40 infants enrolled drop-outs due to the bitter taste of the formulas [54].

8. Arsenic in HRFs

Current knowledge indicates that organic forms of arsenic (As) have relatively low toxicity, but inorganic As (iAs) is a non-threshold human carcinogen [63]. Rice (Oryza sativa) plants accumulate As more than similar cereal crops. It was suggested that the higher As absorption in rice is due to a high-affinity phosphate/arsenate uptake system [64]. Additionally, the anaerobic paddy soil culture of rice plants also contributes to high As accumulation in rice because phosphate uptake in saturated soil environments does not have the diffusion limitations observed in drier soil [65,66]. Studies of As concentrations in infant rice-based products reported elevated As exposure to infants and young children in many countries [67–70]. The Food and Drug Administration (FDA) and the ESPGHAN provided

recommendations regarding the need to clarify the arsenic content in HRFs [71,72]. Since 2016 The European Union set the maximum rice inorganic arsenic content to 0.10 mg/kg for rice used in the production of food for infants and young children [73]. Meyer et al. studied HRFs in Europe for content on total/iAS and reported that any of the HRF consumed at normal volume (600 mL) intake would equate to an exposure of 0.16–0.23 μ g/kg body weight. This is below the average exposure generated from data produced by European Food Safety Authority (EFSA) for both infants (0.24–0.43 μ g/kg body weight) and toddler (0.32–0.45 μ g/kg body weight μ g/kg body weight) and also >10–fold less than WHO guidelines [74]. The authors concluded that the arsenic content is very low in HRF and not different from the arsenic content of cow's milk-based infant formula [75].

9. Conclusions

Available studies provide evidence that HRFs exhibit excellent efficacy and tolerance. HRFs seem to be adequate in providing normal growth in healthy children as well as in children with CMA. Furthermore, more data were published on its safety. In fact, regarding the question concerning the arsenic content in HRFs, it now seems clear that this is very low and that there is no significant difference from the arsenic in cow's milk formulas. Relative low cost and good palatability are two other aspects that make HRFs useful in the treatment of CMA, especially in the first year of life. Few studies evaluated HRFs role in cases of allergy to hydrolysates and multiple food allergies. In conclusion, HRFs, where available, represent a suitable first-line alternative for the management of CMA.

Author Contributions: Conceptualization, C.A. and F.O.; methodology, C.A., D.D.C. and F.O.; validation C.A., I.M. and G.B.; writing—original draft preparation, C.A., I.M. and G.B.; writing—review and editing C.A., I.M., G.B. and F.O.; visualization D.D.C.; supervision, C.A., G.D.C. and A.M.Z.; All authors have read and agreed to the published version of the manuscript.

Funding: This research received no external funding.

Institutional Review Board Statement: Not applicable.

Informed Consent Statement: Not applicable.

Data Availability Statement: Not applicable.

Conflicts of Interest: The authors declare no conflict of interest.

References

- 1. Hill, D.J.; Hosking, C.S. The cow milk allergy complex: Overlapping disease profiles in infancy. *Eur. J. Clin. Nutr.* **1995**, 49 (Suppl. S1), S1–S12. [PubMed]
- 2. Flom, J.D.; Sicherer, S.H. Epidemiology of Cow's Milk Allergy. Nutrients 2019, 11, 1051. [CrossRef] [PubMed]
- Koletzko, S.; Niggemann, B.; Arato, A.; Dias, J.A.; Heuschkel, R.; Husby, S.; Mearin, M.L.; Papadopoulou, A.; Ruemmele, F.M.; Staiano, A.; et al. European Society of Pediatric Gastroenterology, Hepatology, and Nutrition. Diagnostic approach and management of cow's-milk protein allergy in infants and children: ESPGHAN GI Committee practical guidelines. *J. Pediatr. Gastroenterol. Nutr.* 2012, 55, 221–229. [CrossRef] [PubMed]
- Schoemaker, A.A.; Sprikkelman, A.B.; Grimshaw, K.; Roberts, G.; Grabenhenrich, L.; Rosenfeld, L.; Siegert, S.; Dubakiene, R.; Rudzeviciene, O.; Reche, M.; et al. Incidence and natural history of challenge-proven cow's milk allergy in European children— EuroPrevall birth cohort. *Allergy* 2015, *70*, 963–972. [CrossRef] [PubMed]
- Fiocchi, A.; Dahda, L.; Dupont, C.; Campoy, C.; Fierro, V.; Nieto, A. Cow's milk allergy: Towards an update of DRACMA guidelines. World Allergy Organ J. 2016, 9, 35. [CrossRef] [PubMed]
- Lifschitz, C.; Szajewska, H. Cow's milk allergy: Evidence-based diagnosis and management for the practitioner. *Eur. J. Pediatr.* 2015, 174, 141–150. [CrossRef]
- Vandenplas, Y.; Brough, H.A.; Fiocchi, A.; Miqdady, M.; Munasir, Z.; Salvatore, S.; Thapar, N.; Venter, C.; Vieira, M.C.; Meyer, R. Current Guidelines and Future Strategies for the Management of Cow's Milk Allergy. J. Asthma Allergy 2021, 14, 1243–1256. [CrossRef] [PubMed]
- Sampson, H.A. Food allergy. Part 1: Immunopathogenesis and clinical disorders. J. Allergy Clin. Immunol. 1999, 103, 717–728. [CrossRef]

- Calvani, M.; Anania, C.; Cuomo, B.; D'Auria, E.; Decimo, F.; Indirli, G.C.; Marseglia, G.; Mastrorilli, V.; Sartorio, M.U.A.; Santoro, A.; et al. Non-IgE- or Mixed IgE/Non-IgE-Mediated Gastrointestinal Food Allergies in the First Years of Life: Old and New Tools for Diagnosis. *Nutrients* 2021, 13, 226. [CrossRef]
- 10. Agyemang, A.; Nowak-Wegrzyn, A. Food protein-induced enterocolitis syndrome: A comprehensive review. *Clin. Rev. Allergy Immunol.* **2019**, *57*, 261–271. [CrossRef]
- Muraro, A.; Werfel, T.; Hoffmann-Sommergruber, K.; Roberts, G.; Beyer, K.; Bindslev-Jensen, C.; Cardona, V.; Dubois, A.; duToit, G.; Eigenmann, P.; et al. EAACI food allergy and anaphylaxis guidelines: Diagnosis and management of food allergy. *Allergy* 2014, 69, 1008–1025. [CrossRef] [PubMed]
- 12. Verduci, E.; Di Profio, E.; Cerrato, L.; Nuzzi, G.; Riva, L.; Vizzari, G.; D'Auria, E.; Giannì, M.L.; Zuccotti, G.; Peroni, D.G. Use of Soy-Based Formulas and Cow's Milk Allergy: Lights and Shadows. *Front. Pediatr.* **2020**, *8*, 591988. [CrossRef] [PubMed]
- Agostoni, C.; Axelsson, I.; Goulet, O.; Koletzko, B.; Michaelsen, K.F.; Puntis, J.; Rieu, D.; Rigo, J.; Shamir, R.; Szajewska, H.; et al. Soy protein infant formulae and follow-on formulae a commentary by the ESPGHAN. *J. Pediatr. Gastroenterol. Nutr.* 2006, 42, 352–361. [CrossRef] [PubMed]
- 14. Bocquet, A.; Dupont, C.; Chouraqui, J.P.; Darmaun, D.; Feillet, F.; Frelut, M.L.; Girardet, J.P.; Hankard, R.; Lapillonne, A.; Committee on Nutrition of the French Society of Pediatrics (CNSFP); et al. Efficacy and safety of hydrolyzed rice-protein formulas for the treatment of cow's milk protein allergy. *Arch. Pediatr.* **2019**, *26*, 238–246. [CrossRef] [PubMed]
- 15. Champagne, E.T.; Wood, D.F.; Juliano, B.O.; Bechtel, D.B. The rice grain and its gross composition. In *Rice: Chemistry and Technology*, 3rd ed.; American Association of Cereal Chemists: St. Paul, MN, USA, 2004; pp. 77–107.
- 16. USDA. *Grain: World Markets and Trade;* United States Department of Agriculture, Foreign Agricultural Service: Washington, DC, USA, 2015.
- 17. Bond, N. Rice milling. In *Rice: Chemistry and Technology*, 3rd ed.; Champagne, E.T., Ed.; American Association of Cereal Chemists: St. Paul, MN, USA, 2004; pp. 283–300.
- Orthoefer, E.T.; Eastman, J. Rice bran and oil. In *Rice: Chemistry and Technology*, 3rd ed.; Champagne, E.T., Ed.; American Association of Cereal Chemists: St. Paul, MN, USA, 2004; pp. 569–593.
- 19. Abdul-Hamid, A.; Sulaiman, R.R.R.; Osman, A.; Saari, N. Preliminary study of the chemical composition of rice milling fractions stabilized by microwave heating. *J. Food Compos. Anal.* 2007, 20, 627–637. [CrossRef]
- Juliano, B.O.; Bechtel, D.B. The rice grain and its gross composition. In *Rice: Chemistry and Technology*, 3rd ed.; Juliano, B.O., Ed.; American Association of Cereal Chemists: St. Paul, MN, USA, 1985; pp. 17–57.
- Day, I. Proteins from land plants-potential resources for human nutrition and food security. *Trends Food Sci. Technol.* 2013, 32, 25–42. [CrossRef]
- 22. Shih, F.F. An update on the processing of high-protein rice products. Nahrung 2003, 47, 420–424. [CrossRef] [PubMed]
- 23. Sugimoto, T.; Tanaka, K.; Kasai, Z. Molecular species in the protein body II (PB-II) of developing rice endosperm. *Agric. Biol. Chem.* **1986**, *50*, 3031–3035.
- 24. Osborne, T.B. The Vegetable Proteins; Longmans, Green and Co.: London, UK, 1924.
- Eggum, B.O. The nutritional value of rice in comparison with other cereals. In Proceedings of the Workshop on Chemical Aspects of the Rice Grain Quality, Los Banos, Philippines, 1979; International Rice Research Institute: Los Banos, Philippines, 1978; Volume 979, pp. 91–111.
- Cagampang, G.B.; Cruz, I.J.; Espiritu, S.G.; Santiago, R.G.; Juliano, B.O. Studies on the extraction and composition of rice proteins. *Cereal Chem.* 1966, 43, 145–155.
- 27. Kubota, M.; Saito, Y.; Masumura, T.; Kumagai, T.; Watanabe, R.; Fujimura, S.; Kadowaki, M. Improvement in the in vivo digestibility of rice protein by alkali extraction is due to structural changes in prolamin/protein body-I particle. *Biosci. Biotechnol. Biochem.* **2010**, *74*, 614–619. [CrossRef]
- Amagliani, L.; O'Regan, J.; Kelly, A.L.; O'Mahony, J.A. The composition, extraction, functionality and applications of rice proteins: A rewiev. *Trends Food Sci. Technol.* 2017, 64, 1–12. [CrossRef]
- 29. Juliano, B.O. Rice in Human Nutrition; Food and Agricolture Organization on the United Nations: Rome, Italy, 1993.
- Godber, J.S.; Juliano, B.O. Rice lipids. In *Rice: Chemistry and Technology*, 3rd ed.; Champagne, E.T., Ed.; American Association of Cereal Chemists: St. Paul, MN, USA, 2004; pp. 163–190.
- 31. Burlando, B.; Cornara, L. Therapeutic properties of rice constituents and derivatives (*Oriza satyva* L.):review update. *Trens. Food Sci. Technol.* **2014**, *40*, 82–98.
- 32. Fiocchi, A.; Travaini, M.; D'Auria, E.; Banderali, G.; Bernardo, L.; Riva, E. Tolerance to a rice hydrolysate formula in in children allergic to cow's milk and soy. *Clin. Exp. Allergy* 2003, *33*, 1576–1580. [CrossRef] [PubMed]
- 33. Suvarna, S.B. Rice the allergen. Nepal J. Sci. Technol. 2008, 9, 195–199. [CrossRef]
- 34. Besler, M.; Tanabe, S.; Urisu, A. Rice (Oriza satyva). Interne Symp. Food Allerg. 2001, 3, 1615–1682.
- Gendeh, S.B.; Murad, S.; Razi, A.M.; Abdullah, N.; Mohamed, A.S.; Kadir, K.A. Skin prick test reactivity to foods in adult Malaysians with rhinitis. *Otolaryngol. Head Neck Surg.* 2000, 122, 758–762. [CrossRef]
- 36. Helm, R.M.; Burks, A.W. Hypoallergenicity of rice protein. Cereal Foods World 1996, 41, 839–843.
- 37. Fiocchi, A.; Bouygue, G.R.; Restani, P.; Gaiaschi, A.; Terracciano, L.; Martelli, A. Anaphylaxis to rice by inhalation. *J. Allergy Clin. Immunol.* 2003, 111, 193–195. [CrossRef]

- Caffarelli, C.; Cataldi, R.; Giordano, S.; Cavagni, G. Anaphylaxis induced by exercise and related to multiple food intake. *Allergy Asthma Proc.* 1997, 18, 245–248. [CrossRef]
- Mehr, S.; Campbell, D.E. Food protein-induced enterocolitis syndrome: Guidelines summary and practice recommendations. Med. J. Aust. 2019, 210, 94–99. [CrossRef]
- Tzifi, F.; Grammeniatis, V.; Papadopoulos, M. Soy- and rice-based formula and infant allergic to cow's milk. *Endocr. Metab. Immune Disord. Drug Targets* 2014, 14, 38–46. [CrossRef] [PubMed]
- Matsuda, T.; Nomura, R.; Sugiyama, M.; Nakamura, R. Immunochemical studies on rice allergenic proteins. *Agric. Biol. Chem.* 1991, 55, 509–513. [CrossRef]
- 42. Nakamura, R.; Matsuda, T. Rice allergenic protein and molecular-genetic approach for hypoallergenic rice. *Biosci. Biotechnol. Biochem.* **1996**, *60*, 1215–1221. [CrossRef] [PubMed]
- Shibasaki, M.; Suzuki, S.; Nemoto, H.; Kuroume, T. Allergenicity and lymphocyte-stimulating property of rice protein. J. Allergy Clin. Immunol. 1979, 64, 259–265. [CrossRef]
- Lim, H.H.; Domala, Z.; Joginder, S.; Lee, S.H.; Lim, C.S.; Abu Bakar, C.M. Rice millers' syndrome: A preliminary report. *Br. J. Ind. Med.* 1984, 41, 445–449. [CrossRef]
- 45. Dupont, C.; Bocquet, A.; Tomé, D.; Bernard, M.; Campeotto, F.; Dumond, P.; Essex, A.; Frelut, M.L.; Guénard-Bilbault, L.; Lack, G.; et al. Hydrolyzed Rice Protein-Based Formulas, a Vegetal Alternative in Cow's Milk Allergy. *Nutrients* 2020, 12, 2654. [CrossRef]
- 46. Piacentini, G.L.; Vicentini, L.; Bodini, A.; Mazzi, P.; Peroni, D.G.; Maffeis, C.; Boner, A.L. Allergenicity of a hydrolyzed rice infant formula in a guinea pig model. *Ann. Allergy Asthma Immunol.* **2003**, *91*, 61–64. [CrossRef]
- 47. American Academy of Pediatrics, Committee on Nutrition. Hypoallergenic infant formulas. *Pediatrics* **2000**, *106*, 346–349. [CrossRef]
- 48. Commission Directive 2006/141/EC of 22 December 2006 on Infant Formulae and Follow-on Formulae and Amending Directive 1999/21/EC. Annexe 4. Official Journal of the European Union of 30 December 2006. L. 401/1. Available online: https://op.europa.eu/en/publication-detail/-/publication/567a62e1-1843-4b5c-908c998cd61f228c/language-en (accessed on 4 July 2022).
- 49. Koo, W.W.; Lasekan, J.B. Rice protein-based infant formula: Current status and future development. *Minerva Pediatr.* 2007, 59, 35–41.
- European Food Safety Authority Panel on Dietetic Products, Nutrition and Allergies (NDA). Scientific Opinion on Dietary Reference Values for Protein. EFSA J. 2012, 10, 2557. Available online: http://wpage.unina.it/fogliano/Slides%20FIPDes%20 Seminars/EFSA%20OPINION%20DRV%20PROTEIN%2026-09-11.pdf (accessed on 4 July 2022). [CrossRef]
- 51. French Association of Ambulatory Pediatrics (AFPA). Composition of Milk for Infants and Children. Available online: www.laits.fr (accessed on 4 July 2022).
- Fiocchi, A.; Restani, P.; Bernardini, R.; Lucarelli, S.; Lombardi, G.; Magazzù, G.; Marseglia, G.L.; Pittschieler, K.; Tripodi, S.; Troncone, R.; et al. A hydrolysed rice-based formula is tolerated by children with cow's milk allergy: A multi-centre study. *Clin. Exp. Allergy* 2006, *36*, 311–316. [CrossRef] [PubMed]
- Reche, M.; Pascual, C.; Fiandor, A.; Polanco, I.; Rivero-Urgell, M.; Chifre, R.; Johnston, S.; Martín-Esteban, M. The effect of a partially hydrolysed formula based on rice protein in the treatment of infants with cow's milk protein allergy. *Pediatr. Allergy Immunol.* 2010, *21*, 577–585. [CrossRef] [PubMed]
- Vandenplas, Y.; De Greef, E.; Hauser, B.; Paradice Study Group. Safety and tolerance of a new extensively hydrolyzed rice protein-based formula in the management of infants with cow's milk protein allergy. *Eur. J. Pediatr.* 2014, 173, 1209–1216. [CrossRef] [PubMed]
- Vandenplas, Y.; De Greef, E.; Hauser, B.; Paradice Study Group. An extensively hydrolysed rice protein-based formula in the management of infants with cow's milk protein allergy: Preliminary results after 1 month. *Arch. Dis. Child.* 2014, 99, 933–936. [CrossRef]
- Lasekan, J.B.; Koo, W.W.; Walters, J.; Neylan, M.; Luebbers, S. Growth, tolerance and biochemical measures in healthy infants fed a partially hydrolyzed rice protein-based formula: A randomized, blinded, prospective trial. J. Am. Coll. Nutr. 2006, 25, 12–19. [CrossRef]
- 57. Girardet, J.P.; Rivero, M.; Orbegozo, J.; David, T.; Boulanger, S.; Moisson de Vaux, A.; Johnston, S.; Marin, V. Tolérance d'une formule infantile de proteins de riz hydrolysées. *Arch. Pediatr.* **2010**, *17*, 90. [CrossRef]
- D'Auria, E.; Sala, M.; Lodi, F.; Radaelli, G.; Riva, E.; Giovannini, M. Nutritional value of a rice-hydrolysate formula in infants with cows' milk protein allergy: A randomized pilot study. J. Int. Med. Res. 2003, 31, 215–222. [CrossRef]
- 59. Savino, F.; Castagno, E.; Monti, G.; Serraino, P.; Peltran, A.; Oggero, R.; Fanaro, S.; Vigi, V.; Silvestro, L. Z-score of weight for age of infants with atopic dermatitis and cow's milk allergy fed with a rice-hydrolysate formula during the first two years of life. *Acta Paediatr. Suppl.* **2005**, *94*, 115–119. [CrossRef]
- 60. Agostoni, C.; Fiocchi, A.; Riva, E.; Terracciano, L.; Sarratud, T.; Martelli, A.; Lodi, F.; D'Auria, E.; Zuccotti, G.; Giovannini, M. Growth of infants with IgE-mediated cow's milk allergy fed different formulas in the complementary feeding period. *Pediatr. Allergy Immunol.* **2007**, *18*, 599–606. [CrossRef]
- Pedrosa, M.; Pascual, C.Y.; Larco, J.I.; Esteban, M.M. Palatability of hydrolysates and other substitution formulas for cow's milk-allergic children: A comparative study of taste, smell, and texture evaluated by healthy volunteers. *J. Investig. Allergol. Clin. Immunol.* 2006, 16, 351–356.

- 62. Lombardo, G.; Barberio, G.; Pajno, G.B.; La Rosa, M.; Barberi, I. Nutritional adequacy of cow's milk substitutes. *Allergy* **1998**, 53 (Suppl. S46), 118–121. [CrossRef] [PubMed]
- 63. IARC Working Group on the Evaluation of Carcinogenic Risk to Humans. *Some Drinking-Water Disinfectants and Contaminants, Including Arsenic;* International Agency for Research on Cancer: Lyon, France, 2004; Volume 84.
- 64. Meharg, A.A.; Zhao, F.-J. Arsenic and Rice; Springer: Dordrecht, The Netherlands, 2012.
- 65. Zhao, F.-J.; McGrath, S.P.; Meharg, A.A. Arsenic as a food chain contaminant: Mechanisms of plant uptake and metabolism and mitigation strategies. *Annu. Rev. Plant Biol.* **2010**, *61*, 535–559. [CrossRef] [PubMed]
- Li, R.-Y.; Ago, Y.; Liu, W.-J.; Mitani, N.; Feldmann, J.; McGrath, S.P.; Ma, J.F.; Zhao, F.-J. Rice aquaporin Lsi1 mediates uptake of methylated arsenic species. *Plant Physiol.* 2009, 150, 2071–2080. [CrossRef] [PubMed]
- Llorente-Mirandes, T.; Calderón, J.; Centrich, F.; Rubio, R. A fully validated method for the determination of arsenic species in rice and infant cereal products. *Pure Appl. Chem.* 2012, *84*, 225–238. [CrossRef]
- Signes-Pastor, A.J.; Carey, M.; Meharg, A.A. Inorganic arsenic in rice-based products for infants and young children. *Food Chem.* 2016, 191, 128–134. [CrossRef]
- 69. Meharg, A.A.; Sun, G.; Williams, P.N.; Adomako, E.; Deacon, C.; Zhu, Y.-G.; Feldmann, J.; Raab, A. Inorganic arsenic levels in baby rice are of concern. *Environ. Pollut.* **2008**, *152*, 746–749. [CrossRef]
- Rintala, E.-M.; Ekholm, P.; Koivisto, P.; Peltonen, K.; Venäläinen, E.-R. The intake of inorganic arsenic from long grain rice and rice-based baby food in Finland—Low safety margin warrants follow up. *Food Chem.* 2014, 150, 199–205. [CrossRef]
- 71. FDA Warning. Guidance for Industry: Action Level for Inorganic Arsenic in Rice Cereals for Infants. Available online: https://www.fda.gov/regulatory-information/search-fda-guidance-documents/guidance-industry-action-level-inorganicarsenic-rice-cereals-infants (accessed on 12 October 2021).
- 72. Hojsak, I.; Braegger, C.; Bronsky, J.; Campoy, C.; Colomb, V.; Decsi, T.; Domellöf, M.; Fewtrell, M.; Mis, N.F.; Mihatsch, W.; et al. ESPGHAN Committee on Nutrition. Arsenic in rice: A cause for concern. *J. Pediatr. Gastroenterol. Nutr.* **2015**, *60*, 142–145. [CrossRef]
- Commission Regulation (EU) 2015/1006 of 25 June 2015 Amending Regulation (EC) No 1881/2006 as Regards Maximum Levels of Inorganic Arsenic in Foodstuffs (Text with EEA Relevance). Available online: https://eur-lex.europa.eu/legal-content/EN/ TXT/?uri=uriserv%3AOJ.L_.2015.161.01.0014.01.ENG (accessed on 25 May 2022).
- 74. European Food Safety Authority. Dietary exposure to inorganic arsenic in the European population. EFSA J. 2014, 12, 6.
- Meyer, R.; Carey, M.P.; Turner, P.J.; Meharg, A.A. Low inorganic arsenic in hydrolysed rice formula used for cow's milk protein allergy. *Pediatr. Allergy Immunol.* 2018, 29, 561–563. [CrossRef]