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5 An Aggregated Non-destructive Testing (NDT) Framework for the Assessment of 6 Mechanical Properties of Unreinforced Masonry Italian Medieval Churches

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18 Abstract

19 Medieval churches constructed of unreinforced masonry (URM) represent critical assets 20 of Italian architectural heritage. In order to preserve these churches against earthquakes, 21 obtaining robust information regarding their material mechanical characteristics is 22 necessary as part of a reliable structural analysis and strengthening intervention. Given 23 the drawbacks of semi-destructive or destructive testing of heritage material, non-24 destructive testing (NDT) is the most viable approach to obtain data regarding the 25 mechanical characteristics of the material composing the structure of the churches. 26 However, there are several uncertainties inherent within NDT techniques based on the 27 current state of the art. Thus, two different NDT techniques (i.e., rebound hammer 28 testing, and pulse velocity testing) and two expert judgment-based investigation 29 techniques (i.e., masonry quality index, and mechanical properties ranges based on the 30 Commentary to the Italian building code) were applied to 170 specimens belonging to 31 the walls of 72 URM Italian medieval churches to assess the quality of the URM and its 32 components. The surveyed churches walls, although highly variable in geometry, 33 materials, and conditions, can be sorted in four URM types: a) irregular stone masonry, 34 with pebbles, erratic and irregular stone units; b) roughly cut stone with good bond; c) 35 ashlar masonry with regular squared blocks and mortar joints; and d) solid fired clay 36 bricks with lime mortar. Subsequently, using the SonReb approach, predictive equations 37 that aggregate the two NDT techniques, and the correlation coefficient specific for each 38 URM type were developed to define some of the critical mechanical properties of the 39 URM (i.e., compressive strength, Young's modulus, and shear modulus). The 40 mechanical properties determined via predictive equations were then plotted and 41 compared with the predictions of the two well-established expert judgment-based 42 investigation techniques to evaluate the accuracy of the approach. Finally, a partial 43 validation based on NDT and destructive testing techniques of six URM prisms was 44 performed to evaluate the accuracy of the proposed predictive equations. Ultimately, 45 three equations to determine the compressive strength, the Young's modulus, and the 46 shear modulus were developed. The developed equations offer to engineering 47 practitioners a rapid and NDT technique to assess URM properties that would not solely 48 rely on the judgment and expertise of the surveyor.

49 Keywords: medieval churches; URM buildings; non-destructive testing (NDT) 50 techniques; masonry types; masonry mechanical properties; MQI; rebound hammer 51 testing; pulse velocity testing; SonReb technique.

52 List of Notations

- 53 URM is the abbreviation for "unreinforced masonry";
- 54 NDT is the abbreviation for "non-destructive testing";
- 55 MQI is the abbreviation for "masonry quality index";
- 56 f_m is the URM compressive strength (MPa);
- 57 E_m is the URM Young's modulus (MPa);
- 58 E_{dm} is the URM dynamic modulus of elasticity (MPa);
- 59 G_m is the URM shear modulus (MPa);
- 60 w is the URM specific weight (kN/m³);
- 61 ν is the URM Poisson's ratio;
- 62 g is the gravitational acceleration (m/s^2) ;
- 63 R is the rebound number; and
- 64 v_i is the indirect pulse velocity (m/s).

65 1. Introduction

66 Unreinforced masonry (URM) has been the most largely utilized construction material in Italy since 67 the early major civilizations (e.g., Etruscan and Roman) and remained so until the introduction of 68 reinforced concrete in the late 1800s [1, 2, 3, 4]. Furthermore, given the durability of masonry, most 69 of the historic structures still in existence are partially or totally composed of URM. The High and 70 Late Middle Ages represent periods of intense masonry construction during which a large proportion

- 71 of Italian architectural heritage was built [5]. Some examples of the prototypical considered churches
- 72 considered in the current study are shown in Figure 1.

73

74 Figure 1 – Prototypical examples of churches surveyed: a) Santa Maria Assunta (Dasindo, Trentino – Alto Adige); b) 75 San Matteo Apostolo (Cavazzale, Veneto); c) Santi Leonardo e Cristoforo (Monticchiello, Toscana); d) Sant'Ansano
76 Martire (Petrignano del Lago, Umbria); e) Maddalena (Alatri, Lazio); f) Santa Maria di Casarlano (Casar 76 Martire (Petrignano del Lago, Umbria); e) Maddalena (Alatri, Lazio); f) Santa Maria di Casarlano (Casarlano, Campania).

78 Given the cultural importance of URM medieval churches, and the vulnerability of this 79 construction type observed in past earthquakes, such as in Friuli-Venezia Giulia in 1976 [6], in 80 Basilicata and Campania in 1980 [7], in Umbria-Marche in 1997 [8, 9], in Molise in 2002 [10], in 81 L'Aquila in 2009 [11, 12], in Emilia in 2012 [13], and in central Italy in 2016 [14], a holistic risk 82 assessment methodology to justify the decision-making process of the dioceses concerning the 83 retrofitting interventions was developed [15]. In regard to improving the risk assessment 84 methodology, and as a basis for further studies, a more sophisticated analysis regarding the 85 mechanical material properties of the considered churches was conducted as reported herein.

86 While boundary conditions and component geometry (e.g., wall height-to-thickness ratio) are 87 the dominating variables for the out-of-plane behavior of URM structures [16, 17, 18], material 88 mechanical properties (e.g., masonry compressive strength, elastic modulus, and shear strength) often 89 govern the in-plane and the dynamic behavior of URM structures [16, 19, 20]. The determination of 90 the mechanical properties – especially in historic buildings with non-homogeneous construction due 91 to additions and reparations over time – is process-dependent on the adopted assessing technique, 92 especially when non-destructive testing (NDT) techniques are applied, which are generally and 93 inherently less precise and less accurate than destructive and semi-destructive techniques [21]. 94 Nonetheless, the current research was targeted to the development of a dependable NDT assessment 95 methodology for three primary reasons:

- 96 Historic buildings are often subject to regulatory and artistic constraints that prohibit the 97 extraction of specimens to be studied in laboratory testing using destructive techniques unless 98 a strengthening intervention is in progress;
- 99 NDT techniques are generally more rapid and less cost-demanding than semi-destructive and 100 destructive techniques, and hence more suitable for use in a time-efficient risk assessment 101 methodology [15]; and
- 102 Although several studies have been conducted using different NDT techniques on masonry 103 buildings (e.g., [22, 23, 24, 25, 26]), the authors are aware of only limited research in which 104 the discrepancies amongst different NDT techniques are considered (e.g., [27, 28, 29, 30]) 105 and mostly with respect to the components (i.e., bricks and mortar) rather than the URM as a 106 composite material.

107 While visual assessing procedures to estimate URM mechanical properties are acknowledged by the 108 Italian Code for Construction (MIT 2018) [31] and its commentary (MIT 2019) [32] – such as the 109 masonry quality index (MQI) [33, 34] and the URM type mechanical properties ranges provided by 110 the MIT 2019 [32] – the outcome of such procedures is largely dependent on the judgment and 111 expertise of the surveyor. While quantitative NDT techniques based on in-situ testing are available 112 (e.g., [26]), they are generally limited to the scope of assessing the properties of the URM components 113 (i.e., either the units or the mortar). Given the importance of assessing rapidly a large number of URM 114 historic buildings, and limiting the cost and time required for such investigations, the authors' goal 115 was to develop a novel method that combined multiple NDT techniques into a comprehensive tool 116 for practitioners to cost-efficiently assess the URM properties without relying on visual and subjective 117 judgment.

118 The proposed aggregated procedure was developed as a combination of the rebound hammer testing 119 and the pulse velocity testing following the SonReb approach [35, 36, 37]. Given that no sample 120 extraction of the tested URM walls was allowed (per owners' request and given the heritage nature 121 of the buildings), two existing and well-established expert judgment-based investigation procedures 122 (i.e. MQI, and URM type mechanical properties ranges provided by the MIT 2019 [32]) were still 123 used for the calibration of the correlation coefficients of the proposed predictive equations. The 124 accuracy of such calibration was partially validated by re-applying the method on a different (and 125 more modern) URM building from which URM samples could be extracted and destructively tested 126 in laboratory. While the current research aims to prove the usefulness and validity of the proposed 127 aggregated technique, the authors encourage further research on the topic for a better calibration of 128 the proposed predictive equations via extensive destructive testing comparison.

129 The authors acknowledge that any NDT technique, including the proposed aggregated framework, is 130 inherently less accurate than both destructive and semi-destructive techniques, however, there are 131 several cases where for a level 1 type of assessment [38], more in depth material properties assessment 132 techniques are too time-consuming, costly, and incompatible with listed constructions. Furthermore, 133 even minor destructive testing (MDT) techniques (e.g., pull-out method, Windsor-Probe method, and 134 pull-off method) could be restricted, as in the specific case of the current research, as the owner would 135 not allow any sort of damage to the building. Given the premises, the authors advise the use of the 136 herein proposed aggregated NDT method in all those cases in which a rapid and objective evaluation 137 of the URM mechanical properties for a level 1 type of assessment [38] is required, no sort of damage 138 to the building nor samples extraction from the URM is allowed, and some degree of uncertainty is 139 considered acceptable.

140 2. Churches, Macro-blocks, and Materials

142 Figure 2 – Map of Italy indicating regional boundaries and the location of the nine dioceses in which churches were
143 Surveyed. surveyed.

144 Within the current research, 72 churches in six different regions were surveyed (Figure 2). The 145 complete list of the churches is tabulated in Pirchio 2020, Table A1. The surveyed churches were 146 selected to be a representative sample of the stock of URM churches in each surveyed region based 147 on four criteria, which are described in detail in Pirchio et al. [15]:

- 148 The geographic location (considering the seismicity, the density of churches, the climate and 149 geologic/topographic conditions, and the cultural and historic features);
- 150 The churches' active functionality;

141

- 151 The original construction period; and
- 152 The urban and planimetric layout.

153 Due to the slenderness of church walls compared to most other types of buildings, churches and other

154 complex URM buildings are best assessed for seismic vulnerability by subdividing them into

155 structural sub-units vulnerable to damage and/or collapse called "macro-blocks" [6, 39, 40]. In 156 general, in URM churches different macro-blocks types can be recognized (Figure 3). Most of the 157 macro-block types – with the exception of the roof, which is usually in timber – are constructed in 158 URM. In the current research, only the nine URM macro-block types were addressed, and, wherever 159 visible (e.g., not covered in plaster), the URM type of each macro-block component was identified 160 and assessed via NDT techniques.

161

162 Figure 3 – Macro-blocks considered: (a) façade; (b) lateral walls; (c) naves; (d) transept; (e) triumphal arch; (f) dome; (g) apse; (h) chapels; (i) bell tower.

164 Four general URM types were found to be commonly used in the construction the macro-165 blocks components of the surveyed churches. The URM types were classified accordingly with MIT 166 2019 [32]:

- 167 Irregular stone, with pebbles, erratic and irregular stone units (Figure 4a);
- 168 Roughly cut stone with good bond (Figure 4b);
- 169 Ashlar masonry with regular squared blocks and mortar joints (Figure 4c); and
- 170 Solid fired clay bricks with lime mortar (Figure 4d).

171

172 Figure 4 – Prototypical examples of URM types identified: a) irregular stone masonry, with pebbles, erratic and irregular
173 stone units; b) roughly cut stone with good bond; c) ashlar masonry with regular squared blo stone units; b) roughly cut stone with good bond; c) ashlar masonry with regular squared blocks and mortar joints; d) solid fired clay bricks with lime mortar.

175	In total, 424 individual macro-blocks components were surveyed amongst the 72 churches
176	(roughly six macro-blocks types for each church, in average). Given that some macro-blocks
177	components were composed by different URM types due restorations over the time, 1.11 URM
178	specimens were identified (in average) for each macro-block component resulting in 471 URM
179	specimens. However, 268 masonry URM specimens (the 57%) were classified as "unknown" since
180	the corresponding macro-blocks components resulted completely plastered. Although all the
181	remaining 203 URM specimens were categorized accordingly with the four URM types (Figure 4),
182	only the specimens in which all the NDT techniques could be applied (i.e., accessible) were
183	considered in the current research, resulting in 170 tested URM specimens. In Table 1, the 170 tested
184	URM specimens were categorized based on the recognized URM type.

URM type	Total tested specimens
Irregular stone, with pebbles, erratic and irregular stone units	20
Roughly cut stone with good bond	41
Ashlar masonry with regular squared blocks and mortar joints	75
Solid fired clay bricks with lime mortar	34

185 Table 1 – Total number of tested specimens and corresponding URM type.

186 78% of the surveyed churches were composed of at least five macro-block types, and the 187 average church surveyed was identified as having six macro-blocks types. Given that roughly one 188 URM specimen was tested for each macroblock and that the number of macro-blocks for each church 189 was found to be relatively independent from the church's footprint dimensions, larger churches were 190 not overly represented in the current research. In Figures $5 - 10$, the distribution amongst the regions 191 of the number of surveyed churches, the number of macro-blocks components identified for each one 192 of the nine considered macro-blocks types, the number of different URM types identified in each 193 macro-block component, and the total number of URM specimens for each one of the four URM type 194 are illustrated.

195

196 Figure 5 – Region: Trentino – Alto Adige; top left: number of surveyed churches; bottom left: number of macro-blocks 197 components identified for each macro-block type; top right: number of URM types identified for each macro-block
198 component: bottom right: number of URM specimen for each URM type.

component; bottom right: number of URM specimen for each URM type.

200 Figure 6 – Region: Veneto; top left: number of surveyed churches; bottom left: number of macro-blocks components 201 identified for each macro-block type; top right: number of URM types identified for each macro-block component; bottom
202 right: number of URM specimen for each URM type. right: number of URM specimen for each URM type.

204 Figure 7 – Region: Toscana; top left: number of surveyed churches; bottom left: number of macro-blocks components

205 identified for each macro-block type; top right: number of URM types identified for each macro-block component; bottom
206 right: number of URM specimen for each URM type. right: number of URM specimen for each URM type.

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203

207

208 Figure 8 – Region: Umbria; top left: number of surveyed churches; bottom left: number of macro-blocks components 209 identified for each macro-block type; top right: number of URM types identified for each macro-block component; bottom
210 right: number of URM specimen for each URM type.

right: number of URM specimen for each URM type.

211

- 212 Figure 9 Region: Lazio; top left: number of surveyed churches; bottom left: number of macro-blocks components
213 identified for each macro-block type: top right: number of URM types identified for each macro-block c
- 213 identified for each macro-block type; top right: number of URM types identified for each macro-block component; bottom
214 iright: number of URM specimen for each URM type. right: number of URM specimen for each URM type.

216 Figure 10 – Region: Campania; top left: number of surveyed churches; bottom left: number of macro-blocks components 217 identified for each macro-block type; top right: number of URM types identified for each macro-block component; bottom
218 right: number of URM specimen for each URM type. right: number of URM specimen for each URM type.

219 Two NDT techniques were applied on the 170 tested URM specimens: 1) Schmidt hammer 220 test; and 2) pulse velocity test. Furthermore, two expert judgment-based techniques were applied to 221 define reasonable ranges of variation of the determined mechanical properties for each URM type: 1) 222 the mechanical properties' range offered by MIT 2019 [32]; and 2) the masonry quality index (MQI). 223 While both the NDT techniques and expert judgment-based techniques were described in further 224 details in Section 3 of the current study, the criteria considered for their selection were listed in Table 225 2 relatively to each technique. Note that the terms "MIT 2019 ranges" and "MQI" used in Table 2 226 refer to the two aforementioned expert judgment-based techniques, respectively, the assessment of 227 the mechanical properties ranges as defined by MIT 2019 [32], and via use of the masonry quality 228 index [41, 34].

229 Table 2 – Selection criteria of the applied NDT and expert judgment techniques.

230 The two NDT techniques and the two expert judgment techniques have complementary 231 benefits, as identified in Table 2 providing, therefore, a basis for the methodology proposed in the 232 current research to assess the mechanical properties (i.e., masonry compressive strength, Young's 233 modulus, and shear strength) of URM used to construct Italian medieval churches.

234 3. Non-destructive Testing (NDT) Techniques

235 3.1.Rebound Hammer Testing

236 The Schmidt hammer test is one of the most applied NDT techniques [42, 43, 44]. The test results in 237 the measurement of the superficial hardness of the construction material (i.e., the bricks or the stones) 238 based on the principle that the elastic energy absorbed by the material is correlated with its strength. 239 However, the results may be affected by several factors (e.g., the roughness of the surface, the 240 temperature, and the non-homogeneity of the material); thus, a strategic selection and preparation of 241 the tested surface might be desirable.

242 In the current study, the tests were performed on any accessible and unplastered macro-block 243 element in accordance with international standards [45, 46] . A Type L Schmidt hammer with a lens-244 shaped punch ending was used (Figure 11a), while the testing area (or areas if more than one URM 245 type was identified in the same macro-block) was selected as the most visually representative of the 246 entire macro-block surface. To increase the consistency of the testing results among different 247 specimens, an 800×800 mm² grid with 200 mm spacing was applied to each tested surface (Figure 248 11b), and the test was performed on the unit at the center of each square of the grid resulting in 16 249 rebound numbers that were averaged to determine the mean rebound number of the specimen, R. In 250 accordance with ASTM C805/C805M [45], readings differing more than six units from the mean 251 rebound number were discarded. However, given the inherently variability of the units (i.e., brick or 252 stones) when compared with concrete for which the standard was intended, the entire set of readings 253 was not discarded in case of more than two readings differing more than six units from the mean. 254 Nonetheless, the entire set of readings was discarded if less than ten rebound numbers resulted 255 acceptable (i.e., differing more than six units from the mean rebound number). Mean analysis was 256 applied on the valid readings of the set of readings to determine the mean rebound number, R.

257

258 Figure $11 - a$) type L Schmidt hammer; b) grid utilized for Schmidt hammer tests.

259 Given that the Schmidt hammer test can be only applied on the masonry units (i.e., the bricks 260 or the stones), the application of these measurements for the identification of the masonry prism (i.e., 261 unit and mortar) mechanical properties might seem inappropriate. In the current research, however, 262 the mean rebound number, R , was aggregated with the pulse velocity test (discussed in the subsequent 263 section) to establish a correlation to characterize the masonry prism as a whole accounting both for 264 the properties of the bricks and the mortar as described in Section 5.

265 The mean rebound numbers for the 170 tested URM specimens are shown grouped by URM 266 type and region in Figure 12. The values of R for each URM specimen are also listed in Table B1 267 through B4 in Appendix B grouped by URM type.

270 Figure 12 – Mean rebound numbers grouped by URM type and region: a) irregular stone, with pebbles, erratic and
271 irregular stone units; b) roughly cut stone with good bond; c) ashlar masonry with regular squared blo 271 irregular stone units; b) roughly cut stone with good bond; c) ashlar masonry with regular squared blocks and mortar
272 joints; d) solid fired clay bricks with lime mortar. joints; d) solid fired clay bricks with lime mortar.

273 3.2. Pulse Velocity Test

274 The pulse velocity test is an NDT technique used to measure the velocity of the ultrasonic waves 275 passing through a masonry wall. The ultrasonic pulse is emitted by and received by two transducers 276 (Figure 13a) while the mean velocity of the pulse is determined dividing the distance between the 277 centers of the transducers by the time interval between the signal emission from the first transducer 278 and the signal reception by the second transducer. While the pulse velocity test might be applied to 279 evaluate the uniformity of the masonry, to estimate the depth of cracks, and to detect the presence of 280 internal voids [21, 47, 48], in the current research it was applied to estimate the compressive strength 281 of the masonry, f'_m , and the Young's modulus, E_m .

283 Figure 13 – a) Ultrasonic pulse velocity tester; b) Calibration control sample.

284 The pulse velocity tests were performed on any accessible macro-block element in accordance 285 with international standards [49, 50, 51]. The ultrasonic pulse velocity tests were conducted in the 286 same wall area in which the Schmidt hammer test was performed for each element. Plasticine 287 medallions were applied on the transducer surface after proving that the resulting pulse velocity 288 would be unaffected based on a calibration sample (Figure 13b). Although ASTM C597 [49] 289 describes the direct and the semi-direct configurations of the test (Figure 14a and b) as the most 290 accurate, and specify to perform the test accordingly whenever possible, in most cases reaching 291 simultaneously two faces of the tested macro-block elements was unfeasible because of the thickness 292 of the wall, the lack of openings, or other various obstacles. Hence, to achieve more consistency 293 among the measurements for different macro-blocks, all tests in the current research were conducted 294 using the indirect configuration (Figure 14c) with a pulse frequency of 54 kHz to allow a deeper 295 penetration of the sonic wave into the masonry.

296

282

297 Figure 14 – Pulse velocity test configuration: a) direct; b) semi-direct; c) indirect.

298 The distance between the centers of the transducers was varied specimen-by-specimen based 299 on the different URM types (i.e., brickwork or stonework) to ensure that the pulse velocity waves

300 passed through both the masonry units and the mortar beds, ranging between 150 mm and 400 mm. 301 At least three readings were taken for each specimen, and the specimen pulse velocity, v_i , was taken 302 as the mean of the measurements. In cases in which the readings were differing more than 30% from 303 the mean pulse velocity and, hence, internal damage or crack in the URM (either the units or the 304 mortar) was suspected, three additional readings at nearby locations were taken. However, none of 305 the readings was excluded from the mean as damage in the URM may affect the mechanical properties 306 and the possibility of internal cracks at other locations of the macro-block could not be ignored.

307 The mean indirect pulse velocities, v_i , for the 170 tested URM specimens are shown grouped 308 by URM type and region in Figure 15. The values of v_i for each URM specimen are also listed in 309 Table B1 through B4 in Appendix B grouped by URM type. Considering that the Young's modulus 310 of a generic material is proportional to the square of the pulse velocity [52], it was expected that the 311 largest mean velocities were found to correspond to the ashlar masonry with regular squared blocks 312 and mortar joints (Figure 15c) as this URM type has a larger unit-to-mortar ratio, and therefore, larger 313 Young's modulus. The most consistent readings, instead, were found to correspond to the URM made 314 of solid fired clay bricks with lime mortar (Figure 15d). The latter finding might be explained by the 315 fact that ashlar is frequently limited to the external leaf while the internal one and the inner core are 316 frequently much less regular and presenting a larger amount of mortar.

319 Figure 15 – Mean indirect pulse velocity grouped by URM type and region: a) irregular stone, with pebbles, erratic and
320 irregular stone units; b) roughly cut stone with good bond; c) ashlar masonry with regular squ 320 irregular stone units; b) roughly cut stone with good bond; c) ashlar masonry with regular squared blocks and mortar 321 joints; d) solid fired clay bricks with lime mortar. joints; d) solid fired clay bricks with lime mortar.

322 4. Expert Judgment Techniques

323 4.1.URM Type Mechanical Property Ranges based on MIT 2019

324 MIT 2019 [32] provides a qualitative method to determine ranges for the assessment of the

- 325 mechanical properties of existing URM and corrective coefficients to apply for different scenarios.
- 326 The URM type mechanical property ranges and the maximum corrective coefficients proposed by
- 327 MIT 2019 [32] for the assessment of different existing URM types are listed in Table 3 and Table 4.

	P_m IMPal	IMPal	E_{m} IMPal	G_m IMPal	
URM type	$min -$ max	$min - max$	$min - max$	$min - max$	[kN/m ³]
Semi-solid fired clay bricks with cement mortar	$5.0 - 8.0$	$0.08 - 0.17$	$3500 - 5600$	$875 - 1400$	15

328 Table 3 – Mechanical properties of different URM types. Values adopted by the MIT 2019 [32].

329 Table 4 – Maximum corrective coefficients for different URM types. Values adopted by MIT 2019 [32].

330 According to MIT 2019 [32], the coefficients listed in Table 4 should be applied consistently with

- 332 The coefficient c_1 can be applied both to the strengths $(f'_m$ and $c)$ and to the elastic moduli (E_m)
- 333 and G_m);
- 334 The coefficient c_2 can be applied only to the strengths $(f'_m \text{ and } c)$;
- 335 The coefficient c_3 can be applied only to the strengths $(f'_m \text{ and } c)$;
- 336 The coefficient c_4 can be applied both to the strengths $(f'_m$ and $c)$ and to the elastic moduli (E_m)
- 337 and G_m), but the benefit might be neglected if the original mortar has a good quality;

³³¹ the following criteria:

349 might be noticed that in the ranges identified by MIT 2019 [32] (Table 5) the variation in strength

350 and moduli within the same URM type is significant, with maximum values that could be ten times

351 larger than the minimum ones. Therefore, small variations in the application of the corrective

352 coefficients given in Table 4 (i.e., different evaluations based on the expert judgment of the surveyor)

353 may result in major changes in the assumptions for the URM mechanical properties.

	f _m	E_m	G_m	W
URM type	[MPa] $min - max$	[MPa] $min - max$	[MPa] $min - max$	[kN/m ³]
Irregular stone, with pebbles, erratic and irregular stone units	$0.70 - 7.00$	$552 - 3675$	$184 - 1225$	19
Roughly cut stone with good bond	$1.82 - 9.12$	$1200 - 3861$	$400 - 1287$	20
Ashlar masonry with regular squared blocks and mortar joints	$4.06 - 11.48$	$1920 - 4620$	$640 - 1540$	21
Solid fired clay bricks with lime mortar	$1.82 - 7.74$	$960 - 2700$	$320 - 900$	18

354 Table 5 – Ranges of the mechanical properties for the considered URM types according to MIT 2019 [32].

355 4.2.Masonry Quality Index (MQI)

356 The masonry quality index (MOI) is an expert-judgement score-based method developed by Borri et 357 al. [41] to classify the behavior of URM under three possible scenarios: 1) vertical loading (V) ; 2) 358 horizontal in-plane loading (I) ; and 3) horizontal out-of-plane loading (O) , and to estimate upper and 359 lower bounds for related mechanical parameters. The *MQI* accounts for seven different parameters 360 related to the composing materials of the URM (i.e., units and mortar) and constructive characteristics 361 of the URM. Each parameter is defined by three possible categories with respect to the established 362 rule of art: 1) fulfilled, F ; 2) partially fulfilled, PF ; and 3) not fulfilled, NF . The seven assessed 363 parameters were defined as follows by Borri, et al. [41]:

364 • The state of conservation and the mechanical properties (SM) of the masonry units (bricks or 365 stones);

- 366 The stone/brick dimension properties (SD);
- 367 The stone/brick shape (SS);
- 368 The wall leaves connection (WC) ;
- 369 The horizontal joints characteristics (HJ) ;
- 370 The vertical joints characteristics (*VJ*); and
- 371 The mortar mechanical properties (MM) .

372 The *MQI* was determined for each loading direction by converting the categories of the 373 assessment (i.e., NF , PF , and F) into quantitative values according to the criteria listed in Table 6. 374 The original Equation for computing *MOI* [41] has been recently updated by Borri and De Maria [33] 375 and can be generalized as follows:

$$
MQI_{V \text{ or } I} = m \cdot r \cdot g \cdot SM \cdot (SD + SS + WC + HJ + VJ + MM) \tag{1}
$$

377 where: MQI_V and MQI_I are the value of the masonry quality index with respect to the vertical 378 loading and horizontal in-plane loading, respectively; and

- 379 *m* and r are coefficients related to mortar characteristics and q is a coefficient related
- 380 to bed joint thickness, as listed in Table 7.
- 381 The criteria used to convert the categorical outcomes of the assessment (i.e., NF , PF , and F) into
- 382 numerical values to be applied in Equation 1 to determine the MQI [33] are listed in Table 6 and
- 383 Table 7.

Parameter		Vertical loading (V)		Horizontal in-plane loading (I)			Horizontal out-of-plane loading (O)		
	$\overline{\mathcal{N}F}$	\overline{PF}	Ţ,	\overline{NF}	$\boldsymbol{P} \boldsymbol{F}$		$N\bar{F}$	\overline{PF}	
$S\!M$	0.3	0.7	1.0	0.3	0.7	1.0	0.5	0.7	1.0
SD	θ	0.5	1.0	θ	0.5	1.0	θ	0.5	1.0
SS	Ω	1.5	3.0	Ω	1.0	2.0	Ω	1.0	2.0
WC		1.0	1.0	θ	1.0	2.0	θ	1.5	3.0
HJ	Ω	1.0	2.0	θ	0.5	1.0	θ	1.0	2.0
VJ	θ	0.5	1.0	Ω	1.0	2.0	0	0.5	1.0
MM	Ω	0.5	2.0	θ	$1.0\,$	2.0	θ	0.5	1.0

384 Table 6 – Numerical values for determining the MQI. Values adopted from Borri et al. [41].

Parameter	Vertical loading (V)	Horizontal in-plane loading (I)	Horizontal out-of-plane loading (O)
	0.7 for bad quality mortar	0.7 for bad quality mortar	0.7 for bad quality mortar
\boldsymbol{m}	1.0 in all the other cases	1.0 in all the other cases	1.0 in all the other cases
	0.7 for solid fired clay bricks	0.7 for solid fired clay bricks	0.7 for solid fired clay bricks
	with mortar joints thicker than	with mortar joints thicker than	with mortar joints thicker than
g	13mm	13mm	13mm
	1.0 in all the other cases	1.0 in all the other cases	1.0 in all the other cases
r	0.2 if $MM = NF$	1.0 if $MM = NF$	0.1 if $MM = NF$
	0.6 if $MM = PF$	1.0 if $MM = PF$	0.85 if $MM = PF$
	1.0 if $MM = F$	1.0 if $MM = F$	1.0 if $MM = F$

385 Table 7 – Numerical values for the parameters m, g, and r.

386 Table 8 – Masonry categories as a function of the MQI. Values adopted from Borri et al. [41].

- 388 respect to the direction of loading (Table 8), which might have applications in conventional risk
- 389 assessment [15]. Basing on the response to the different loading direction, three URM categories were
- 390 identified: 1) good response, A; 2) response of average quality, B; and 3) inadequate response, C.

³⁸⁷ The MQI may be also used for a categorical classification of the macroblock behavior with

391 Additionally, Borri and De Maria [33] also proposed correlations of the relevant *MOI* with 392 upper and lower bounds of the mechanical properties of the masonry (i.e., the masonry compressive 393 strength (f_m) , and the elastic moduli (E_m, G_m) . The correlations are shown in Equation 2 – 4 [33].

$$
394 \t1.036e^{0.1961MQI_V} \le f'_m = 1.4211e^{0.1844MQI_V} \le 1.8021e^{0.1775MQI_V} \t(2)
$$

$$
599.03e^{0.1567MQI_V} \le E_m = 731.51e^{1548MQI_V} \le 863.74e^{0.1535MQI_V}
$$
 (3)

$$
396 \t 204.50e^{0.1464MQI_I} \le G_m = 247.62e^{0.1457MQI_I} \le 290.56e^{0.1452MQI_I}
$$
 (4)

397 In Figure 16, the MQI_V for vertical loading of the 170 URM specimens in the current research 398 are shown grouped by URM type and region. The values of the *MOI* for vertical and horizontal in-399 plane loading (MQI_V) and MQI_I respectively) of each URM specimen are also listed in Table B1 400 through B4 in Appendix B grouped by URM type. The values of the *MQI* for out-of-plane loading 401 (*MOI_O*) were not reported in the current research since it was not used in any calculation. It might be 402 notice that the result for the MQI value presented large variability even within the same URM type 403 and geographical region (Figure 16), however, URM made of irregular stone, with pebbles, erratic 404 and irregular stone units (Figure 16a) was found to have, overall, lower MQI values mostly because 405 of the irregular shapes of the units (SS) and of the mortar joints (HJ and VJ). URM made of ashlar 406 masonry with regular squared blocks and mortar joints (Figure 16c), instead, generally corresponded 407 to larger MQI values due to the large compressive strength of the units (SM) , their dimensions (SD) , 408 and their shapes (SS). Finally, URM made of roughly cut stone with good bond and solid fired clay 409 bricks with lime mortar (Figure 16b and c, respectively), resulted in highly variable MQI values, 410 largely depending on the wall leaves connections (WC) and the vertical joints characteristics (VJ) .

413 Figure 16 – MQI_V grouped by URM type and region: a) irregular stone, with pebbles, erratic and irregular stone units;
414 b) roughly cut stone with good bond: c) ashlar masonry with regular sauared blocks and mortar 414 b) roughly cut stone with good bond; c) ashlar masonry with regular squared blocks and mortar joints; d) solid fired clay bricks with lime mortar. bricks with lime mortar.

5. Aggregation of the two NDT techniques and the two expert judgment techniques

417 In the following sections the mechanical parameters estimated according to Equation $2 - 4$, based on 418 masonry quality index, will be correlated with rebound hammer number and pulse velocity, in terms 419 of minimum of least square error. Consequently, it will be possible to estimate masonry compressive 420 and shear strengths, as well as Young's and shear moduli, based on NDT techniques. Moreover, 421 rebound hammer limits the uncertainties in the selection of the proper category of element state of 422 conservation and mechanical properties, while pulse velocity test limits those about leaves 423 connection, encouraging the use of NDT techniques over a procedure based only on expert 424 judgement.

425 5.1. Masonry Compressive Strength, $fⁿ$

426 According to several authors [35, 36, 37], the results of the Schmidt hammer test and the pulse 427 velocity test can be combined into the SonReb method, a combined NDT technique which increases 428 the reliability of the two tests when considered separately [42, 53]. The rebound number and the pulse 429 velocity were combined using Equation 5. Although the SonReb method is usually applied to concrete 430 specimens, the current research focused on applying the same procedure to URM specimens. 431 Although different authors proposed values for the correlation coefficients for the SonReb approach 432 as applied to concrete [35, 36, 37], and to stones/bricks [54, 55], the authors of the current research 433 are not aware of reliable values to be applied to URM. Thus, given the impossibility of extracting 434 samples from the URM macro-block tested in-situ, the more accredited MQI [33] method was used 435 to calibrate the required correlation coefficients, a, b, and c for the SonReb approach. Therefore, the 436 correlation coefficients, a, b, and c were regressed by best-fitting Equation 5 versus the mean 437 compressive strength as determined using Equation 2.

$$
f'_m = a v_i^b R^c \tag{5}
$$

- 439 where: f'_{m} is the compressive strength of the masonry in MPa;
- 440 v_i is the pulse indirect velocity measured through the pulse velocity test in m/s;
- 441 R is the rebound number measured through the Schmidt hammer test;

443 The coefficients to apply in Equation 5 were determined for each URM type resulting in the 444 values listed in Table 9.

URM type	Correlation coefficients					
	\bf{a}					
Irregular stone, with pebbles, erratic and irregular stone units	7.566×10^{-2}	1.000×10^{-2}	$9.396x10^{-1}$			
Roughly cut stone with good bond	2.007×10^{-3}	5.497×10^{-1}	$9.491x10^{-1}$			
Ashlar masonry with regular squared blocks and mortar joints	2.213×10^{-2}	3.602×10^{-1}	7.738×10^{-1}			
Solid fired clay bricks with lime mortar	1.171×10^{-3}	5.796×10^{-1}	1.105			

445 Table 9 – Correlation coefficients a, b, and c for each URM type.

446 In Figure 17, the compressive strength, f'_m , of the 170 URM specimens obtained by using 447 Equation 5. The predicted values were hence compared with the lower and upper bounds given by 448 the MQI method per Equation 2 (solid lines in Figure 17) and by mechanical property ranges per MIT

449 2019 [32] as shown in Table 5 (dashed lines in Figure 17). The standard errors of the regression, S, 450 for each URM type are shown in Figure 17. It might be noticed that 98% of the predicted values of 451 the compressive strength were encompassed by the identified lower and upper bounds (either per the 452 MQI method or per the mechanical property ranges per MIT 2019 [32]).

455 Figure 17 – The compressive strength f'_m of the URM specimens, estimated according to Eq. (7), grouped by URM type
456 and compared with masonry quality index for vertical loading, MQI_V. a) irregular stone, with p 456 and compared with masonry quality index for vertical loading, MQI_V. a) irregular stone, with pebbles, erratic and
457 irregular stone units; b) roughly cut stone with good bond; c) ashlar masonry with regular square 457 irregular stone units; b) roughly cut stone with good bond; c) ashlar masonry with regular squared blocks and mortar
458 joints; d) solid fired clay bricks with lime mortar. joints; d) solid fired clay bricks with lime mortar.

459 5.2. Masonry Young's Modulus, E_m

460 Accordingly to different international standards [56, 57] and authors [58, 59], the Young's modulus 461 of the masonry, E_m , can be determined proportionally to the compressive strength, f'_m , as shown in 462 Equation 6.

463 $E_m = K_{em} f'_m$ (6)

464 where: E_m is the static elastic modulus (i.e., Young's modulus) of the masonry in MPa;

465 K_{em} is the proportion coefficient for the elastic modulus.

466 Similarly to what was done in Section 5.1 of the research, the proportion coefficient, K_{em} , 467 was regressed by best-fitting Equation 6 versus the mean Young's modulus as determined using 468 Equation 3. The values of K_{em} to apply in Equation 6 were determined for each URM type resulting 469 in the values listed in Table 10.

470 Table 10 – Elastic modulus proportion coefficient, K_{em} , for each URM type.

471 In Figure 18, the Young's modulus, E_m , based on Equation 6 of the 170 URM specimens are 472 shown grouped by URM type and compared with masonry quality index for vertical loading, $MQIV$. 473 The predicted values were hence compared with the lower and upper bounds given by the MQI 474 method per Equation 3 (solid lines in Figure 18) and by mechanical property ranges per MIT 2019 475 [32] as shown in Table 5 (dashed lines in Figure 18). The standard errors of the regression, S, for each 476 URM type are shown in Figure 18. It might be noticed that 96% of the predicted values of the Young's 477 modulus were encompassed by the identified lower and upper bounds (either per the MQI method or 478 per the mechanical property ranges per MIT 2019 [32]).

481 Figure 18 – The Young's modulus, E_m , based on Equation 10 of the URM specimens grouped by URM type and compared 482 with masonry quality index for vertical loading, MOI_V. a) irregular stone to write and irregular 482 with masonry quality index for vertical loading, MQI_V. a) irregular stone, with pebbles, erratic and irregular stone units;
483 b) roughly cut stone with good bond; c) ashlar masonry with regular squared blocks and 483 b) roughly cut stone with good bond; c) ashlar masonry with regular squared blocks and mortar joints; d) solid fired clay bricks with lime mortar.

- 485 The determined proportion coefficients for the Young's modulus, K_{em} , are in accordance with
- 486 the values proposed by other sources, as shown in Table 11.

URM type	Proposed proportion coefficient for the Young's modulus, K_{em}	K_{em} [56]	K_{em} $[57]$	K_{em} [58]	K_{em} [59]
Irregular stone, with pebbles, erratic and irregular stone units	472				
Roughly cut stone with good bond	423	550	300		$210 - 1670$ 250 - 1100
Ashlar masonry with regular squared blocks and mortar joints	396				
Solid fired clay bricks with lime mortar	423				

487 Table 11 – Proposed elastic modulus proportion coefficient, K_{em} , compared with other authors.

488 5.3. Masonry Shear Modulus, G_m

- 489 According to the Eurocode [60] and to Bosiljkov, Totoev and Nichols [61] the shear modulus for
- 490 URM, G_m , can be determined as proportional to the Young's modulus, E_m , as shown in Equation 7.

$$
G_m = K_{es} E_m \tag{7}
$$

492 where:

493 K_{es} is the proportion coefficient for the shear modulus.

494 Similarly to what was done in Section 5.1 of the research, the proportion coefficient for the 495 shear modulus, K_{es} , was regressed by best-fitting Equation 7 versus the mean shear modulus as 496 determined using Equation 4. The values of K_{es} to apply in Equation 7 were determined for each 497 URM type resulting in the values listed in Table 12.

498 Table 12 – Shear modulus proportion coefficient, K_{es} , for each URM type.

499 In Figure 19, the shear modulus, G_m , of the 170 URM specimens obtained by using the 500 described technique are shown grouped by URM type and compared with masonry quality index for 501 horizontal in-plane loading, MQI_I. The predicted values were hence compared with the lower and 502 upper bounds given by the *MQI* method per Equation 4 (solid lines in Figure 19) and by mechanical 503 property ranges per MIT 2019 [32] as shown in Table 5 (dashed lines in Figure 19). The standard 504 errors of the regression, S, for each URM type are shown in Figure 19. It might be noticed that 94% 505 of the predicted values of the Young's modulus were encompassed by the identified lower and upper 506 bounds (either per the MQI method or per the mechanical property ranges per MIT 2019 [32]).

509 Figure 19 – The shear modulus, Gm, of the URM specimens grouped by URM type, and compared with masonry quality
510 index for horizontal in-plane loading, MOII. a) irregular stone, with pebbles, erratic and irregular s 510 index for horizontal in-plane loading, MQII. a) irregular stone, with pebbles, erratic and irregular stone units; b) roughly
511 cut stone with good bond; c) ashlar masonry with regular squared blocks and mortar joints 511 cut stone with good bond; c) ashlar masonry with regular squared blocks and mortar joints; d) solid fired clay bricks 512 with lime mortar. with lime mortar.

- The determined proportion coefficients for the shear modulus, K_{es} , were found to be in
- 514 accordance with the values proposed by other sources, as shown in Table 13.

515 Table 13 – Proposed shear modulus proportion coefficient, K_{es} , compared with other authors.

516 6. Comparison with Destructive Testing

- 517 Although it was not possible to extract any masonry prisms from the assessed churches due to heritage
- 518 preservation constraints, the authors performed an experimental comparison between the proposed
- 519 aggregated framework of procedures and the results of destructive testing performed in a controlled
- 520 environment (i.e., in a laboratory) using masonry samples from another building wherein the expert
- 521 judgment testing was carried out by the same lead researcher and the NDT techniques were executed
- 522 using the same exact equipment as was used to assess the masonry materials in the Italian churches.

523

524 Figure 20 – Dillon Hall on the campus of the University of Notre Dame (Indiana,USA).

525 The comparison was based on a building located on the campus of the University of Notre 526 Dame du Lac in Indiana, USA. Dillon Hall (Figure 20) is an approximately 100-years-old structure 527 with URM infill walls and façade. Due to the renovation work the building was undergoing, it was 528 possible to observe the unplastered texture of the URM walls and to apply all the NDT and expert 529 judgment techniques as described in the current paper. Sixteen URM samples were tested in situ with 530 the rebound hammer and pulse velocity instruments. Furthermore, given that the URM wall texture 531 of Dillon Hall was categorized as "solid fire clay bricks with lime mortar", the related correlation 532 coefficients of Table 9 were used in Equation 5 to determine the compressive strength, f_m , as function 533 of the determined mean rebound number, R, and mean indirect pulse velocity, v_i . The tested mean 534 rebound number, R, mean indirect pulse velocity, v_i , and the calculated compressive strength, f'_m , are 535 reported in Table 14.

536 Table 14 – Mean rebound number, R, mean indirect pulse velocity, v_i , and compressive strength, f_m , of the URM samples 1537 tested in-situ. tested in-situ.

538 Furthermore, sixteen brick samples and six URM prism samples were extracted from the walls

539 and tested for compressive strength in the lab using a SATEC universal testing machine (Figure 21),

540 in accordance with ASTM C67/C67M [51] and ASTM C1314 [62]. The results for the tested

541 compressive strength of the brick and URM prism samples are given in Table 15 and Table 16,

542 respectively.

543

544

545 Figure 21 – URM prisms extracted from the Dillon Hall.

Brick sample	(mm)	Brick width, w_b Brick thickness, Brick surface of t_b (mm)	loading, A_b (mm ²)	Peak load (N)	Brick compressive strength, \mathcal{P}_b (MPa)
	90.49	100.01	9050	60718	6.71

546 Table 15 – Tested compressive strength of the brick samples, f'_b .

URM prism sample	URM prism width, w_p (mm)	URM prism thickness, t_p (mm)	URM prism height, h_p (mm)	URM prism surface of loading, $\overline{A_p}$ $\rm (mm^2)$	Corrective factor due to h_p/t_p ratio	Peak load (N)	URM prism compressive strength, fm (MPa)
	203.20	57.95	205.58	11774	1.114	50367	4.76
2	177.80	98.43	219.87	17500	1.019	55255	3.22
3	227.81	89.70	209.16	20433	1.027	103990	5.22
$\overline{4}$	204.79	95.26	209.16	19507	1.016	82489	4.29
5	200.82	91.29	216.80	18332	1.030	100210	5.63
6	204.00	92.87	205.98	18945	1.017	105820	5.68
Mean							
Standard deviation							
			Coefficient of variation				0.18

547 Table 16 – Tested compressive strength of the URM prism samples, f_m .

548 Finally, the results for the compressive strength, f'_m , of both the lab-tested URM prisms (via 549 destructive testing) and the in-situ tested URM samples (via aggregated NDT method) were normally 550 distributed and compared in Figure 22. It might be noticed that the mean compressive strength 551 determined in-situ is unconservatively overestimating the mean compressive strength determined for 552 the lab-tested URM prisms by 23%.

554 Figure 22 – Normal distribution of the compressive strength, f_m , obtained from the sample tested in-situ via aggregated 555 NDT method, and prism tested in lab via destructive testing. NDT method, and prism tested in lab via destructive testing.

553

556 To account for a conservative approach required for the application of the proposed procedure 557 into real-world engineering assessment, approach A, as proposed by EN 13791:2007 [63], was used. 558 In EN 13791:2019 [63], to determine the characteristic compressive strength, $f'_{m,k}$, a number k of 559 standard deviations (depending on the number of tests performed) are to be subtracted from the mean 560 compressive strength, f'_m , as shown in Equation 8. The proposed approach would result in a 561 characteristic value corresponding to the $5th$ percentile of the compressive strength distribution for 562 samples tested in-situ (Figure 22).

563
$$
f'_{m,k} = f'_{m} - k(s) = 5.91 \text{ MPa} - 1.70(0.64 \text{ MPa}) = 4.82 \text{ MPa}
$$
 (8)

564 where: f'_{m} is the mean compressive strength of the masonry (as shown in Table 14 for this 565 example); 566 k is depending on the number of tests performed ($k = 1.70$ for 16 tests); and

567 is the standard deviation (as shown in Table 14 for this example).

568 Although the different age and material might have affected the application of the proposed 569 procedure on the Dillon Hall samples, it might be noticed that the characteristic compressive strength, 570 $f'_{m,k}$, determined via the proposed aggregated NDT method on the in-situ samples is estimating the

571 mean compressive strength determined from the lab-tested URM prisms with an approximation of 572 0.4%. A similar approach was applied to Equation 5 to determine a more conservative characteristic 573 compressive strength when the proposed aggregated NDT method is applied. Hence, Equation 5 was 574 modified into Equation 9.

575
$$
f'_{m,k} = a v_i^b R^c - k(s)
$$
 (9)

576 Nonetheless, the authors also acknowledge the significant difference between the historic URM tested 577 to develop the proposed aggregated NDT method and the lab-tested relatively modern URM samples, 578 as well as the limitations of the sample size used for the partial validation, hence, they suggest 579 interpreting the results cautiously and encourage further testing on a more various array of materials 580 to validate Equation 9.

581 7. Summary, Conclusions, and Further Research

582 In the current research, 170 URM specimens belonging to 72 URM Italian medieval churches were 583 investigated using two expert judgment approaches (i.e., MQI and MIT2019) and two NDT 584 techniques (i.e., rebound hammer test, and pulse velocity test). The results of the investigation 585 techniques were aggregated to develop a more comprehensive non-destructive methodology to assess 586 the mechanical properties of the URM (i.e., compressive strength, Young's modulus, and shear 587 modulus) based on the procedure known as "SonReb". In fact, the deficiencies of particular 588 techniques were often offset by aggregating the results with other techniques as proposed herein and 589 as extensively discussed in Table 2.

590 The results were also founded to be in agreement with the findings of previous studies based 591 on semi-destructive and destructive assessment techniques [56, 60, 58, 61, 59, 57]. Although the 592 authors are aware that destructive tests are preferable for achieving more reliable results, the proposed 593 methodology might be potentially useful for all those situations in which, for any given reason, only 594 NDT techniques are feasible.

595 Solely a partial validation on a more modern building was possible through destructive testing 596 due to architectural and historical constraints acting on the studied churches, however, the results of 597 the proposed methodology were found to be relatively close to the ones obtained via laboratory 598 testing. The typical "SonReb" formulation (Equation 5), was adjusted in a conservative manner to 599 account for the larger variability of URM when compared with concrete (Equation 9). The authors 600 are aware that the described validation is merely partial because of the limited sample size and URM 601 types that have been lab-tested, therefore, a proper correlation among the predicted compressive 602 strength and the lab-tested one could not be performed. The authors also acknowledge the significant 603 difference between the historic URM tested to develop the proposed aggregated NDT method and the 604 lab-tested relatively modern URM samples, hence, they suggest interpreting the results cautiously 605 and encourage further testing to validate the proposed equations.

606 The proposed aggregated technique could be applied to improve previously developed 607 qualitative risk assessment methods (e.g., Pirchio, et al. [15]), in fact, the robustness of at least 20 out 608 of 28 collapse mechanisms (roughly 23%) identified for the macro-blocks approach for determining 609 the vulnerability of URM churches are directly affected by the quality of the composing URM 610 materials [38, 39]. Furthermore, the determined mechanical properties were further used to develop 611 complete structural building information models (BIM) of a selected case study church, and to 612 achieve an exhaustive structural analysis to compare the results of the detailed analysis with the 613 results of previous assessments [64].

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741 Appendix A – Selected Churches

- 742 ^IThe church was selected beyond specific request of the diocese.
- 743 ²Although the original construction year is slightly outside of the selected limits, the church was selected 744 because it was respecting the other criteria.

745 Table A 1 – Selected churches.

746 Appendix B – Collected Data for each NDT

747 Table B 1 – Collected data for 20 URM specimens for URM type: rubble stones.

URM type: split stones with good texture									
Specimen #	Church #	Macroblo c _k	Masonry quality index - Vertical actions, (MQI_V)	Masonry quality $index - In-plane$ horizontal actions, (MQI _{IP})	Pulse indirect velocity, v_i [m/s]	Rebound number, R			
28		Apse	2.250	2.500	1238.667	24.188			
29		Facade	9.000	8.500	2424.333	55.625			
30		Lateral Wall	9.000	8.500	2243.333	50.188			
31	52	Nave	9.000	8.500	2785.333	48.563			
32		Triumphal Arch	9.000	8.500	2184.000	49.250			
33		Bell Tower	8.500	7.500	2332.000	41.188			
34		Facade	5.000	5.000	1935.333	53.563			
35	54	Lateral Wall	8.000	8.000	3230.250	51.000			
36		Apse	8.000	8.000	2220.667	51.625			
37		Bell Tower	8.000	8.000	1768.500	47.188			
38		Apse	1.575	1.875	1927.750	18.313			
39	55	Chapels	3.676	4.375	1079.333	23.875			
40		Apse	2.125	2.550	505.000	38.625			
41	57	Bell Tower	4.750	5.500	1971.000	40.938			

748 Table B 2 – Collected data for 41 URM specimens for URM type: split stones with good texture.

URM type: squared stone blocks									
Specimen #	Church #	Macro- block	Masonry quality index - Vertical actions, (MQI_V)	Masonry quality index - In-plane horizontal actions, (MQI _{IP})	Pulse indirect velocity, v_i [m/s]	Rebound number, R			
60		Lateral Wall	9.500	9.500	1853.250	53.063			
61		Chapels	9.500	9.500	2602.667	56.563			
62	59	Facade	6.825	5.950	1159.750	28.188			
63	60	Facade	8.500	7.500	2167.000	52.813			
64		Lateral Wall	7.750	7.000	1873.000	49.000			
65		Lateral Wall	5.000	5.000	1121.143	48.188			
66	61	Nave	8.500	7.500	1174.667	43.313			
67		Facade	8.000	7.000	2908.000	50.813			
68	62	Facade	7.000	7.000	1681.000	34.063			
69		Facade	9.500	9.500	1619.000	53.188			
70	65	Nave	6.500	6.000	1785.667	47.500			
71	67	Triumphal Arch	2.550	2.250	1057.333	20.375			
72	68	Bell Tower	2.850	2.850	618.667	13.500			
73		Facade	5.000	5.000	1638.667	23.250			
74	70	Bell Tower	2.400	2.100	1429.333	17.875			
75	72	Triumphal Arch	2.850	2.400	1889.000	19.563			

749 Table B 3 – Collected data for 75 URM specimens for URM type: squared stone blocks.

750 Table B 4 – Collected data for 34 URM specimens for URM type: solid fired clay bricks with lime mortar.