

Manuscript Number: FOODCHEM-D-17-02185R2

Title: Investigation on the influence of spray-drying technology on the quality of Sicilian Nero d'Avola wines

Article Type: Research Article (max 7,500 words)

Keywords: Spray-drying; wine; Nero d'Avola; phenolic compounds; aroma; SPME; anthocyanins

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Abstract: The purpose of the present work was to find a correlation between microencapsulation technology applied to wines and resulting quality of the wine itself in terms of volatile composition and phenolic profile. To this aim, samples of Nero d'Avola wines produced in Sicily (Italy) were investigated in order to: i) elucidate the aromatic composition by means of HS-SPME coupled with GC-MS; ii) assess the polyphenolic content by UHPLC mass spectrometry; iii) compare the results obtained from both the screenings with those relative to the same wines that had previously been subjected to spray-drying. The results showed a marked reduction of odour active compounds in microencapsulated wines, after resolubilization in water/ethanol; when considering the total amount of volatiles, a twofold reduction was observed. Conversely, the qualitative analysis of phenolic compounds and anthocyanin-derived pigments showed no influence of the spray-drying process on these functional constituents.



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*Editorial Office*

FOOD CHEMISTRY

Messina, July 14, 2017

Dear Editor,

Please find attached the revised manuscript titled “**Investigation on the influence of spray-drying technology on the quality of Sicilian Nero d’Avola wines**” after second revision.

All the changes advised by editor have been completed. I hope that the manuscript is now suitable for publication in Food Chemistry.

Kind regards,

Dr. Andrea Salvo

## FINAL EDITORIAL COMMENTS

Line 31: ....to the same wines that had previously been subjected to spray-drying. The results showed a marked reduction....

Line 53: Spray-drying has been applied in the food industry for many decades,....

Line 61: ....the advantages derived from spray-drying are numerous:...

Line 73: ....destined for food consumption.

Line 87: On the other hand, the wine aroma cannot be neglected as a fundamental parameter....

Line 220: ....the volatile composition was in good agreement....

Line 223: .....esters, were found to be odour active.

Line 253: ....fiber, which was more selective towards alcohols.....

Line 262: ...terpenoids, sulfur-containing, and others.....

Line 263: The content of volatiles was lower....

Line 276: ...wines are presented in Figures....

Line 284: The results led to the conclusion that.....did not affect....

Line 321: The results showed a marked reduction....

Table 1: Round values to at most 3 significant figures (e.g. 59.6 rather than 59.592; 1.89 rather than 1.885 etc.

## AUTHORS:

All the modifications have been carried out and highlighted in red.

**\*Highlights (for review)**

1. The aromatic and phenolic fractions of spray dried wines were investigated
2. Wines under investigation were from red grapes “Nero d’Avola”, produced in Sicily.
3. The microencapsulation process affected the volatile composition of wines.

1 **Investigation on the influence of spray-drying technology on the quality of Sicilian Nero**  
2 **d'Avola wines**

3

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24 **Abstract:**

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26 technology applied to wines and the resulting quality of the wine itself in terms of volatile  
27 composition and phenolic profile. To this aim, samples of Nero d'Avola wines produced in  
28 Sicily (Italy) were investigated in order to: i) elucidate the aromatic composition by means of  
29 HS-SPME coupled with GC-MS; ii) assess the polyphenolic content by UHPLC mass  
30 spectrometry; iii) compare the results obtained from both the screenings with those relative to  
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35 qualitative analysis of phenolic compounds and anthocyanin-derived pigments showed no  
36 influence of the spray-drying process on these functional constituents.

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45 **Keywords:** Spray-drying; wine; Nero d'Avola; phenolic compounds; aroma; SPME;  
46 anthocyanins.

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## 49 **1. Introduction**

50

51 Spray-drying falls within the group of microencapsulation technologies, including spray-  
52 chilling, fluidized-bed coating, extruding, lyophilisation, coacervation, among others (Desai  
53 and Park, 2005; Nedovic et al., 2011). **Spray-drying has been applied in the food industry for**  
54 **many decades**, basically due to its cheapness, flexibility, robustness, efficiency. Based on a  
55 simple definition, “encapsulation” is a technique which entraps particles (usually bioactive  
56 compounds) within a wall material, working as a “shell” or “matrix”. The products of such a  
57 technological process are microcapsules with diameters comprised in the range of  $\mu\text{m}$  –  $\text{mm}$ ,  
58 generally containing active ingredients. More specifically, spray-drying is a technological  
59 process where a liquid is atomized through a hot gas (air or nitrogen) current, becoming  
60 consequently a powder (Gharsallaoui et al., 2007). Mainly because of the water removal from  
61 food commodities, **the advantages derived from spray-drying are numerous**: i) reduction of  
62 microbiological decay events; ii) instantaneous solubilisation of spray-dried products  
63 (improved product’s handling); iii) decrease of transport costs due to consistent volume  
64 reduction of powdered products (“green” feature of the technology); iv) protection of the core  
65 material against environmental factors (i.e. moisture, light, oxygen); v) improvement of  
66 organoleptic properties of a food (e.g. masking bitterness of an ingredient by coating it with a  
67 wall material having a pleasant taste); vi) elimination of cross reactions between more  
68 ingredients. A key role in a successful spray-drying procedure is played by the wall material  
69 chosen as encapsulating agent; the latter must be able to protect the capsule content, to be

70 stable over time and to avoid interaction with the outer environment. Encapsulation  
71 technologies are utilized not only in food industry, but also in other fields (e.g. dried  
72 detergents reconstituted upon use). A variety of synthetic polymers is available as wall  
73 material; however, this list is definitely restricted when the spray-dried product is destined for  
74 food consumption. Commonly, carbohydrates (starches, syrup solids, maltodextrins, pectins),  
75 gums (gum Arabic, mesquite gum) or milk proteins are employed as wall material  
76 (Gharsallaoui et al., 2007).

77 Red wines are suitable matrices for spray-drying, since they are mainly constituted of water,  
78 ethanol and bioactive molecules, such as polyphenols. The beneficial effects exerted by  
79 moderate consumption of red wine are today well recognized (Di Majo et al., 2008; Dugo et  
80 al., 2009). “Nero d’Avola” is one of the most valuable grape varieties of the Italian  
81 production. The name refers to the municipality of Avola, in Sicily, where this specific variety  
82 was originally selected by vine growers. Nero d’Avola grapes grow easily in a dry and hot  
83 environment; grapes strongly recall blackberries, both for the look and the taste. In general,  
84 the taste of Nero d’Avola wine ranges from a full-bodied and black-fruit note to an elegant and  
85 red cherry-like note, with very little or no aging at all (Nesto and Di Savino, 2013). The  
86 phenolic composition of Nero d’Avola wines has been extensively investigated over the past  
87 decade (Agozzino et al., 2015; La Torre et al., 2005; La Torre et al., 2014; Dugo et al., 2006).

88 On the other hand, the wine aroma cannot be neglected as a fundamental parameter for its  
89 identification, evaluation and traceability, fact testified by a long list of scientific reports on  
90 this topic (Gonzalez-Barreiro et al., 2015). Numerous reports on the aromatic fraction of wines  
91 are based on the use of headspace techniques, in particular of solid-phase microextraction  
92 (SPME), mainly because of its simplicity, low cost, effectiveness, sensitivity and selectivity



93 (Costa, 2014; Dugo et al., 2014; Panighel and Flamini, 2014). From an overview of literature  
94 data, it is evident that the aroma of Nero d'Avola wines has been scarcely investigated  
95 (Cincotta et al., 2015; Verzera et al., 2016; Esti and Tamborra, 2006; Papucci et al., 1999).  
96 Against this background, in the present work samples of Nero d'Avola wines produced in  
97 Sicily (Italy) were investigated in order to: i) elucidate the aromatic composition by means of  
98 HS-SPME coupled with GC-MS; ii) assess the polyphenolic content by UHPLC-HESI-  
99 Orbitrap mass spectrometry; iii) compare the results obtained from both the screenings with  
100 those relative to the same wines, but preliminarily subjected to spray-drying processing. The  
101 purpose was basically to determine if and how microencapsulation affects the quality of Nero  
102 d'Avola wine as concerns its volatile composition and phenolic profile.

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## 105 **2. Materials and methods**

### 106 *2.1. Samples and chemicals*

107 Commercial Nero d'Avola wines (geographical indication) were from the brand "Conte di  
108 Matarocco, Terre Siciliane" and produced by Cantine Paolini (Sicily, Italy). Wines were  
109 purchased at local retailers.

110 Maltodextrin (dextrose equivalent 13.0-17.0) and 1-Hexan-d<sub>13</sub>-ol were supplied by Sigma-  
111 Aldrich (Milan, Italy). All solvents, unless specified, were from Merck (Darmstadt, Germany).  
112 Acetonitrile, acetone and methanol (LC-MS grade) were purchased from Biosolve B.V.  
113 (Valkenswaard, The Netherlands). Acetic acid (100% purity) and formic acid (98-100%  
114 purity) were from VWR International B.V. (Roden, The Netherlands). PTFE syringe filters  
115 (0.45 µm pore size) were supplied by Sigma-Aldrich. Gallic acid, caffeic acid, quercetin, (+)-

116 catechin, epicatechin, cyaniding-3-O-glucoside and myricetin were all purchased from Sigma-  
117 Aldrich.

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119

## 120 *2.2. Spray-drying*

121 For spray-drying procedures, a Mini Spray Dryer B-290 (Büchi, Cornaredo, Italy), was  
122 exploited. A 200 mL aliquot of wine (12% v/v ethanol) was added with 40 g of maltodextrin  
123 in a screw capped conical flask, and homogenized for 15 min ca, at room temperature (19-  
124 20°C) until complete dissolution. Inlet and outlet temperatures (nitrogen) were 105 and 65°C,  
125 respectively; feed flow rate was set at 18% of the maximum tolerated by the instrument.

126 Drying rate was approximately of 5 mL of wine per 1 min. The yield was estimated as 82%  
127 w/v ca.

128

## 129 *2.3. Solid-Phase Microextraction*

130 For SPME extraction, four different fiber coatings were used:

131 divinylbenzene/carboxen/polydimethylsiloxane (DVB/Car/PDMS, 50/30 µm),

132 carbowax/divinylbenzene (CW/DVB, 70 µm), carboxen/polydimethylsiloxane (Car/PDMS, 85

133 µm), polydimethylsiloxane (PDMS, 100 µm). All SPME fibers were provided by Sigma-

134 Aldrich/Supelco (PA, USA).

135 In order to assess the best extraction time for each fiber several preliminary tests at increasing  
136 times (5, 10, 15 and 20 min) were evaluated (data not showed), it was determined that 15 min  
137 was suitable to obtain equilibrium and to reproduce the extraction procedure.

138 Spray-dried wines were resolubilized by dissolving 2 g of powdered wine in 10 mL of an  
139 ethanol/water (12:88, v/v) solution.  
140 4 mL of wine, whether untreated or resolubilized, were added with 0.6 g of NaCl and 10  $\mu$ L of  
141 a 200 ppm solution of internal standard (1-hexan-d<sub>13</sub>-ol) and placed in a 8 mL amber glass  
142 headspace vial, with pierceable silicone rubber septum coated with PTFE film. Wine samples  
143 were pre-conditioned at 35 °C for 30 min and under agitation (250 rpm); successively  
144 extraction took place by fiber exposure at the same temperature and for a 15 min period. Once  
145 the extraction was complete, the fiber was withdrawn from the vial and inserted in the hot  
146 (250°C) GC injector. A sample of powdered wine was analyzed apart for a rough qualitative  
147 screening, by applying the same SPME conditions above reported, with the exception of fiber  
148 exposure time, which was prolonged until 72 hours. In order to avoid carry over effects or  
149 artifact formation, blank runs were carried out every three analyses, whereas fibers were  
150 suitably cleaned up into a GC injector between consecutive analyses.

151

#### 152 2.4. GC-MS

153 A Focus GC- DSQ II gas chromatograph/mass spectrometer (Thermo, CA, USA) equipped  
154 with a 30 m  $\times$  0.25 mm i.d.  $\times$  0.25  $\mu$ m film thickness ZB-WAX column (Phenomenex, CA,  
155 USA) was used. The oven temperature program was from 40°C (3 min) at 10°C/min to 250°C,  
156 hold 2 min. Gas flow rate (He) was 0.8 mL/min. Injection took place in splitless mode (3 min)  
157 and at a temperature of 250°C. Data were acquired in the electron impact (EI) mode with an  
158 ionisation energy of 70 eV, using full scan ion monitoring for a mass range 35-400 m/z.

159 Component assignment was based on computer matching with the WILEY 7 and NIST 02  
160 mass spectral libraries; and on comparison with data retrieved from literature (Cincotta et al.,  
161 2015; Verzera et al., 2016; Esti and Tamborra, 2006; Papucci et al., 1999).

162 The relative amounts of volatiles (semiquantitative analysis) were obtained by multiplying the  
163 area ratio of target compound/internal standard by the concentration ( $\mu\text{g/L}$ ) of the internal  
164 standard.

### 165 2.5. UHPLC-HESI-MS

166 For identification of polyphenols (phenolic acids and anthocyanin-derived pigments) in wines,  
167 UHPLC-HESI-MS methodology was exploited.

168 The UHPLC-HESI-MS system was a UHPLC (Dionex UltiMate®3000 Rapid Separation LC)  
169 system by Thermo Fischer Scientific equipped with an autosampler, a diode array detector,  
170 and controlled by *Chromeleon 7.2* software, by Thermo Fisher (Bremen, DE) and Dionex  
171 Softron GmbH (Germering, DE). The UHPLC system was coupled to a Orbitrap mass  
172 spectrometer instrument (Q Exactive) (Thermo Scientific, Germany), equipped with heated  
173 electrospray (HESI) ion source. Different conditions for identification of phenolic compounds  
174 and anthocyanins were applied. Electrospray conditions for analysis in negative ion mode of  
175 gallic acid, caffeic acid, quercetin, myricetin, catechin, epicatechin included: sheath gas flow  
176 rate 35 (arbitrary units); auxiliary gas unit flow rate 4 (arbitrary units); sweep gas flow rate 7  
177 (arbitrary units); spray voltage 3.5 kV; S lens RF level 30; capillary temperature 250 °C;  
178 auxiliary gas heater temperature 250 °C. UV detection was performed at 254 and 278 nm.  
179 Positive electrospray conditions for the determination of anthocyanins were optimized by  
180 infusion of a solution of cyanidin-3-O-glucoside, and were the same as above reported for

181 phenolic compounds, with the exception of: sheath gas flow rate 30 (arbitrary units); sweep  
182 gas flow rate 0 (arbitrary units); spray voltage 3.2 kV. UV detection was set at 520 nm.  
183 In both cases, the UHPLC column was a Phenomenex Luna C18 (2) 50×1mm, 2.5µm. The  
184 column temperature was set at 25 °C and the injection volume at 1.0 µL. Mobile phase  
185 composition: formic acid/water 2% v/v (eluent A), formic acid/acetonitrile 2% v/v (eluent B),  
186 at a flow rate of 50 µL · min<sup>-1</sup>. The gradient was: 0 – 1 min, 3% B; 1 - 10 min, linear increase  
187 to 15% B; 10 - 22 min, linear increase to 25% B; 22 - 28 min, linear increase to 50% B; 28 –  
188 30 min, hold 50% B; 30 – 31 min, linear decrease 3% B; 31 – 33 min, hold 3% B.  
189 The MS was operated in electrospray negative and positive mode and the analyses were  
190 conducted in two acquisition modes: Full-Scan (positive and negative mode) and SIM. The  
191 resolution power in full scan was 70,000 FWHM (at m/z 200) and the scan range was 100-800  
192 m/z. Scan rate was 2 scan · s<sup>-1</sup> and the automatic gain control (AGC) target was set at 1e 5 ions  
193 for a maximum injection time of 200 ms. For targeted SIM analyses, with a 15 s time window,  
194 a mass inclusion list containing expected retention times of target phenolic analytes was built  
195 and applied. The resolution power was 70,000 FWHM (at m/z 200) and the isolation window  
196 was 1.2 m/z.  
197 Data were analyzed with Qual Browser Xcalibur 3.0 (Thermo Fisher Scientific) and  
198 identification of individual phenolic compounds and anthocyanins was greatly supported by  
199 compound's accurate mass and retention time (if a reference standard was available), as  
200 reported in **tables S1** and **S2**.  
201 Prior to injection, samples of untreated wines were filtered through PTFE 0.45 µm syringe  
202 filters. Aliquots of 2 g of spray dried wines were dissolved in 10 mL of a 88:12 (v/v)  
203 H<sub>2</sub>O/EtOH solution, and filtered as well.

204

### 205 **3. Results and Discussion**

#### 206 *3.1. Aromatic fraction*

207 **Figures S1** and **S2** show the HS-SPME-GC-MS chromatograms of untreated and spray-dried  
208 Nero d'Avola wine samples, each extracted with four different fibers. Almost 100 different  
209 volatile compounds were determined in total, distributed among the different types of samples  
210 investigated. In order to have a comprehensive view of the whole volatile fraction, all the  
211 SPME fibers tested were taken in consideration in data handling. **Table 1** reports quantitative  
212 results for samples of Nero d'Avola wines, either untreated or resolubilized after spray-drying  
213 treatment. As expected, in several cases a specific fiber showed higher selectivity toward an  
214 analyte compared to another one. For instance, all the fibers were successful in the extraction  
215 of compound nr. 8 (2,3-butanedione), whereas no traces of compound nr. 43 (1-octen-3-ol)  
216 could be determined, unless using a CW/DVB fiber. However, more than a half volatiles were  
217 likewise isolated by the all four fibers. One of the experiments carried out consisted of the  
218 SPME fiber exposure directly to the headspace of spray-dried and powdered wine. Headspace  
219 preconditioning (no fiber exposure) lasted 72 hours, at 35°C, followed by 15 min of fiber  
220 exposure: around 75 volatiles could be detected in total, at consistently lower amounts  
221 compared to spray-dried and resolubilized wines (data not shown). In general, the volatile  
222 composition **was** in good agreement with previous reports on the same type of wine (Verzera  
223 et al., 2016). Aroma, both in terms of intensity and complexity, is the most important factor in  
224 the evaluation of wine quality. In the last years, numerous studies have unequivocally  
225 demonstrated that the aromatic label of a wine derives from a combination of different  
226 aromatic notes, more than from a dominant component (San-Juan et al., 2011). In the process  
227 of flavour formation, chemical complexity is a key element, being directly correlated to the

228 variety of odorants, namely different olfactory characters and thresholds. Following an already  
229 established procedure, in order to identify among all volatiles those possessing a real olfactory  
230 impact, odour activity values were measured for each compound. The odour activity value  
231 (OAV) is obtained by dividing the amount of an analyte by its odour threshold. Compounds  
232 were considered “olfactorily active” when their OAVs were higher than 0.5. As can be seen  
233 from **table 1**, where odour thresholds retrieved from literature have been reported, eight  
234 components, mainly belonging to the group of esters, **were found** to be odour active. When  
235 considering these specific compounds, the observation of their amount in neat and in spray-  
236 dried wines evidenced a dramatic reduction, attributable to the microencapsulation process, in  
237 the range of 48.8 – 99.1% (median = 92.8%). In some cases, the reduction reached 100% (i.e.  
238 compound nr. 7). For some compounds (e.g. compounds nrs. 28, 55 and 70), detection  
239 occurred only, or at higher levels, in spray-dried wines, presumably due to either phenomena  
240 of co-elution or displacement effects exerted by multicoated SPME fibers. However, the  
241 amounts of volatiles in such cases were quite negligible.

242 In general, when the total volatile composition was taken into account, PDMS and CW/DVB  
243 fibers showed the highest extraction capability (see **figure 1**). Almost superimposable were  
244 the extraction performances registered for DVB/Car/PDMS and Car/PDMS fibers. Regardless  
245 of the fiber used, the total amount (ppb) of volatiles resulted to be lower for spray-dried (and  
246 resolubilized) wine samples; this finding denotes once again a partial loss of components  
247 consequent to the spray-drying process. However, this loss of volatiles didn’t compromise to a  
248 great extent the volatile composition of spray-dried wines, which reported, on average, an  
249 amount of compounds lower by a 1.8 factor.

250 **Figures 2 and 3** show quantitative results organized by group-type. In order to better  
251 understand the different selectivities reported by the SPME fibers, the predominant  
252 component, namely ethanol, was subtracted from quantitative plots. In neat wines, alcohols  
253 and esters constituted the predominant fractions extracted by all the fibers, with the exception  
254 of the CW/DVB fiber, which **was** more selective towards alcohols (57.6 vs. 31.4%,  
255 respectively). DVB/Car/PDMS, Car/PDMS and PDMS fibers led to the isolation of 46% ca. of  
256 alcohols and 47-50% ca. of esters. The PDMS fiber was the most selective toward an  
257 important group of aroma compounds, i.e. ethyl esters of fatty acids, such as ethyl octanoate,  
258 ethyl-9-decenoate and ethyl decanoate, produced enzymatically during yeast fermentation and  
259 from ethanolysis of acyl-CoA. These esters usually give mature fruit flavour nuances and are  
260 responsible for the fruity and floral sensory properties of wine. Among less represented classes  
261 of volatiles, acids were selectively extracted at higher percentages by CW/DVB fiber (8.2%)  
262 followed by PDMS (4.8%), Car/PDMS (2.1%) and DVB/Car/PDMS (1.6%). Minor classes of  
263 compounds, namely aldehydes, ketones, terpenoids, **sulphur-containing**, and others, were  
264 evenly distributed among the various fibers. **The** content of volatiles was lower in spray-dried  
265 wines, fibers' selectivities described so far showed a similar trend in resolubilized samples.  
266 Therefore, even in the extraction of this type of samples, the CW/DVB fiber extracted the  
267 highest amount of acids, whereas the other three fiber coatings showed similar selectivity.  
268 Precision of SPME-GC-MS method was evaluated by measurement of RSD% relative to three  
269 replicates for each sample and preliminary tests to be analyzed: values obtained were in the  
270 range 0.5-7.6%, with an average RSD% of 3.4%.

271

272 *3.2. Phenolic content*



273 A targeted qualitative screening of the polyphenolic fraction was carried out by means of  
274 UHPLC-HESI-MS analysis. Measured masses of target analytes have been reported in **tables**  
275 **S1** and **S2**.

276 Comparison of the phenolic profiles of untreated and spray-dried wines **are presented** in  
277 **figures 4** and **5**. The elution profiles of anthocyanins are shown in **figures S3** and **S4**. Selected  
278 ion monitoring allowed to achieve the identification of different anthocyanins and phenolic  
279 derived products in both the types of samples investigated. As can be seen from figures,  
280 delphinidin-3-O-glucoside, cyanidin-3-O-glucoside, petunidin-3-O-glucoside, peonidin-3-O-  
281 glucoside, malvidin-3-O-glucoside, delphinidin-(6-acetyl)-3-glucoside, malvidin-(6-acetyl)-3-  
282 glucoside and malvidin-(6-coumaroyl)-3-glucoside, caffeic acid, gallic acid, catechin,  
283 epicatechin, myricetin and quercetin, were detected in the two types of samples and  
284 compared. The results led to the **conclusion** that the microencapsulation process **did not** affect  
285 the qualitative composition of the polyphenolic fraction. Although only a rough screening was  
286 carried out in this study, by comparing the signal intensities of target analytes, it might be  
287 supposed that the amounts of phenolics are quite similar in both neat and spray-dried samples.  
288 All the polyphenols determined in this study were previously reported for Nero d'Avola wines  
289 (La Torre et al., 2005; La Torre et al., 2014; Dugo et al., 2006).

290 For LC-MS method development, all the parameters were optimized based on repetitive  
291 injections of reference standards. Solutions of standards were prepared by taking into account  
292 possible matrix effects, therefore by dissolving standards of phenolic compounds into aqueous  
293 formic acid (pH 3)/methanol (90:10). Each standard was injected 5 times consecutively, at  
294 one concentration level (namely 1 ppm) and repeatability assessed through RSD% (on average  
295  $\leq 2.5\%$ ). Also, the mobile phase composition for LC gradient elution was suitably varied both

296 in terms of type of solvents and their concentration. The mobile phase composition was indeed  
297 a crucial parameter affecting not only the chromatographic resolution (retention, selectivity  
298 and efficiency), but also the quantitative transfer of target analytes to the mass spectrometer  
299 through the ESI interface. In general, all the parameters were tuned in order to get the best  
300 signal from the MS detector. For instance, the use of 2% formic acid at the specific gradient  
301 program above reported resulted to be fundamental for improving the parameters of efficiency  
302 (peak shape) and sensitivity.

303 As shown in **figures 4** and **5**, the elution time of the polyphenols investigated was about 30  
304 min. As above mentioned, **table S1** lists nominal and measured masses of target phenolic  
305 compounds. The acquisition of mass spectra further confirmed the identification process  
306 carried out by standard co-injection. The choice of the ESI interface in negative ionization  
307 mode (for phenolic compounds) and in positive ionization mode (for anthocyanin-derived  
308 pigments) was dictated by the proven higher ionization efficiency and enhanced signals  
309 (Kruve et al., 2014; Di Stefano et al., 2017). All the polyphenols shown in **figures 4** and **5**  
310 were determined at levels well above their S/N ratios.

311

312

#### 313 **4. Conclusions**

314 Microencapsulation techniques are becoming widespread in food and beverage industry, in  
315 consideration of their numerous advantages, some of them being preservation from microbial  
316 and environmental contamination, elimination of interferences, concentration of bioactive  
317 ingredients. In this study, red wines from the cultivar Nero d'Avola were subjected to spray-  
318 drying technology and successively analyzed by GC/MS and UHPLC-HESI-MS, for the

319 assessment of the volatile and phenolic composition. The purpose of the study was basically to  
320 evaluate if the spray-drying process somehow affects the important components of aroma and  
321 phenolic and anthocyanin-derived compounds. The results **showed** a marked reduction of  
322 odour active compounds in microencapsulated wines, after resolubilization in water/ethanol;  
323 when considering the total amount of volatiles a twofold reduction was observed. Conversely,  
324 the qualitative analysis of polyphenols showed no influence of the spray-drying process on  
325 these functional constituents, thus confirming the efficiency of microencapsulation in the  
326 isolation and concentration of bioactive molecules. The results here presented give a hint for  
327 the development of a sustainable wine product, namely a “wine powder”, which could be  
328 exported worldwide with a considerable cost reduction due to the elimination of the liquid  
329 volume. Prior to selling/consumption, the wine powder can be safely reconstituted as normal  
330 wine through the addition of a hydroalcoholic solution. The final product, as shown in this  
331 report, might have a slightly poorer aroma, but would certainly remain a wine of acceptable  
332 quality.

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433 **Figure 1** – Extraction performance of the four SPME fiber coatings expressed as total amount  
434 of volatiles (µg/L).

435

436 **Figure 2** – Groups of volatile compounds (ethanol excluded) extracted from untreated wine  
437 samples by means of four different SPME fiber coatings.

438

439 **Figure 3** – Groups of volatiles (ethanol excluded) extracted from spray-dried wine by using  
440 four different fiber coatings.

441

442 **Figure 4** – UHPLC-HESI-MS(-) SIM chromatogram profiles of phenolic compounds  
443 determined in samples of untreated wines.

444

445 **Figure 5** - UHPLC-HESI-MS(-) SIM profiles of phenolic compounds present in resolubilized  
446 spray-dried wine samples.

447

448 **Figure S1** – HS-SPME-GC-MS (TIC) fingerprints of untreated wine samples extracted by  
449 means of four different fiber coatings.

450

451 **Figure S2** - HS-SPME-GC-MS (TIC) chromatograms of spray-dried wines after  
452 resolubilization, extracted by different fibers.

453

454 **Figure S3** – UHPLC-HESI-MS (+) SIM chromatograms of anthocyanins identified in samples  
455 of untreated wines.

456

457 **Figure S4** - UHPLC-HESI-MS (+) SIM profiles of anthocyanins identified in resolubilized  
458 spray-dried wine samples.

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**Table 1** – HS-SPME-GC-MS composition of wine samples. Compounds in bold are “odour active” (see text). Values are means of triplicate analyses. n.f. = not found. N/A = not available.

Nr.	Compound	Odour threshold* (µg/L)	DVB/Car/PDMS		CW/DVB		Car/PDMS		PDMS	
			Neat wine (µg/L)	Spray-dried wine (µg/L)	Neat wine (µg/L)	Spray-dried wine (µg/L)	Neat wine (µg/L)	Spray-dried wine (µg/L)	Neat wine (µg/L)	Spray-dried wine (µg/L)
1	Acetaldehyde	120	0.08	0.03	0.11	0.40	0.21	0.16	0.05	0.07
2	Dimethyl sulfide	1	0.02	n.f.	n.f.	n.f.	0.01	n.f.	n.f.	n.f.
3	Ethyl formate	N/A	0.02	0.02	n.f.	n.f.	0.01	0.07	0.15	0.08
4	Ethyl acetate	7,500	12.2	0.50	4.23	0.23	19.8	1.29	37.7	1.65
5	Ethanol	100,000	59.6	47.6	336.0	219.0	59.3	66.7	210.0	316.0
6	Ethyl propanoate	10	0.32	n.f.	n.f.	n.f.	0.21	n.f.	0.68	n.f.
7	<b>Ethyl isobutyrate</b>	0.1	1.01	n.f.	0.38	n.f.	0.45	n.f.	2.45	n.f.
8	2,3-Butanedione	0.86	0.04	0.04	0.29	0.25	0.12	0.11	0.08	0.17
9	Ethyl butyrate	1,600	0.88	n.f.	0.31	n.f.	0.49	n.f.	2.13	n.f.
10	1-Propanol	50,000	0.25	0.17	0.17	0.13	0.35	0.13	0.31	0.16
11	Succinic acid, butyl propyl ester	N/A	0.04	n.f.	n.f.	n.f.	0.04	n.f.	n.f.	n.f.
12	Ethyl 2-methylbutyrate	18	0.39	n.f.	0.13	n.f.	0.23	n.f.	0.88	n.f.
13	<b>Ethyl isovalerate</b>	3	0.60	0.02	0.15	n.f.	0.28	<0.01	1.36	n.f.
14	2-Methylbutyl acetate	5	n.f.	0.02	n.f.	n.f.	n.f.	0.02	n.f.	n.f.
15	Isobutanol	40,000	1.31	0.04	1.88	0.07	0.79	0.06	4.42	0.22
16	2,2,6-Trimethyl-6-vinyltetrahydropyran	N/A	0.09	n.f.	n.f.	n.f.	0.041	n.f.	n.f.	n.f.
17	Isoamyl acetate	30	3.03	0.08	0.73	0.06	1.60	0.06	5.54	0.34
18	Ethyl valerate	5	0.02	0.11	n.f.	0.17	n.f.	0.02	0.04	0.15
19	1-Butanol	150,000	0.06	n.f.	n.f.	n.f.	0.07	n.f.	0.17	n.f.
20	Sulfur dioxide	N/A	n.f.	n.f.	0.61	2.23	n.f.	n.f.	n.f.	n.f.
21	Limonene	200	n.f.	0.07	n.d.	0.09	n.f.	n.f.	0.13	0.16
22	Isoamyl alcohol	30,000	37.3	2.44	63.5	3.64	26.9	2.24	93.9	5.50
23	<b>Ethyl hexanoate</b>	14	7.36	0.13	2.57	0.15	3.51	0.03	12.2	0.39
24	2,4-Hexadienoic acid, ethyl ester (2E,4E)-	N/A	n.f.	0.01	n.f.	0.06	n.f.	n.f.	n.f.	n.f.

25	(1E,2E)-Dipropenylcyclobutane	N/A	n.f.	n.f.	n.f.	n.f.	0.20	n.f.	n.f.	n.f.
26	Isoamyl butyrate	N/A	n.f.	n.f.	n.f.	n.f.	n.f.	n.f.	0.06	n.f.
27	Hexyl acetate	1,500	0.05	n.f.	0.01	n.f.	n.f.	n.f.	0.07	n.f.
28	<b>Octanal</b>	0.7	n.f.	0.06	0.13	0.05	n.f.	0.07	0.49	0.12
29	Acetoin	800	0.51	n.f.	0.39	0.26	0.48	n.f.	n.f.	n.f.
30	3-Hexenoic acid, ethyl ester	N/A	0.03	n.f.	0.01	n.f.	n.f.	n.f.	0.05	n.f.
31	4-Methyl-1-pentanol	5,000	0.01	n.f.	0.05	n.f.	0.02	n.f.	0.03	n.f.
32	2-Heptanol	300	n.f.	n.f.	0.01	n.f.	0.02	n.f.	n.f.	n.f.
33	3-Methyl-1-pentanol	2.2	0.06	n.f.	0.07	n.f.	0.04	n.f.	0.09	n.f.
34	Ethyl heptanoate	2.2	0.05	n.f.	0.02	n.f.	0.01	n.f.	0.15	n.f.
35	Ethyl lactate	14,000	1.85	0.59	6.17	2.44	1.96	0.91	2.84	0.71
36	1-Hexanol	8,000	1.35	0.15	1.16	0.09	1.52	0.20	1.42	0.11
37	(3E)-Hexen-1-ol	400	n.f.	n.f.	0.04	n.f.	n.f.	0.06	0.02	n.f.
38	(3Z)-Hexen-1-ol	400	n.f.	n.f.	0.15	n.f.	n.f.	n.f.	0.01	n.f.
39	Methyl octanoate	200	0.11	0.02	0.07	n.f.	0.03	n.f.	0.13	n.f.
40	Nonanal	1	0.08	0.20	0.05	0.35	0.02	n.f.	0.35	0.95
41	Carbon disulfide	N/A	0.02	n.f.	n.f.	n.f.	0.02	n.f.	n.f.	n.f.
42	<b>Ethyl octanoate</b>	5	11.06	0.52	10.5	1.29	1.99	0.17	23.4	2.57
43	1-Octen-3-ol	1	n.f.	n.f.	0.02	n.f.	n.f.	n.f.	n.f.	n.f.
44	1-Heptanol	300	0.22	0.03	0.15	0.04	0.12	n.f.	0.20	0.06
45	Isoamyl hexanoate	N/A	n.f.	n.f.	0.02	n.f.	n.f.	n.f.	n.f.	n.f.
46	Furfural	14,100	0.35	0.18	0.10	0.14	0.24	0.15	0.08	n.f.
47	Acetic acid	N/A	n.f.	n.f.	8.31	9.62	1.04	0.31	n.f.	n.f.
48	2-Propyl-1-pentanol	N/A	0.93	0.85	1.51	4.29	0.46	0.71	1.12	0.99
49	3-Ethyl-4-methylpentanol	N/A	0.11	n.f.	0.12	n.f.	0.08	n.f.	0.18	n.f.
50	Ethyl nonanoate	N/A	n.f.	0.09	n.f.	n.f.	n.f.	n.f.	0.26	n.f.
51	2,3-Butanediol	120,000	0.09	n.f.	0.89	1.86	0.07	0.04	0.20	n.f.
52	Linalool	25	0.26	0.07	0.24	0.21	0.15	0.05	0.29	n.f.
53	n-Octyl formate	N/A	0.21	0.02	0.23	0.09	0.08	n.f.	0.29	n.f.

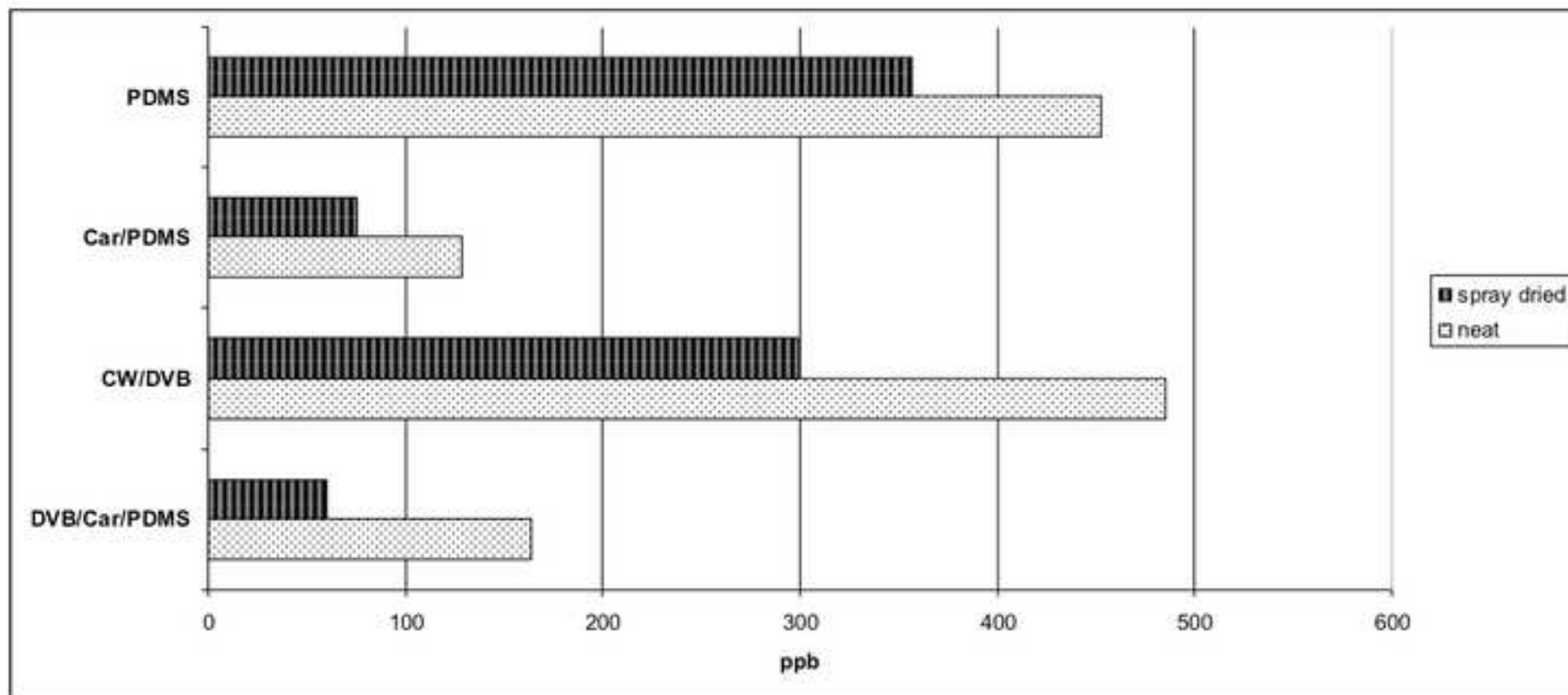
54	Isoamyl lactate	200	0.28	0.02	0.44	n.f.	0.18	0.02	0.42	n.f.
55	<b>β-Ionone</b>	0.09	n.f.	n.f.	0.24	0.60	0.02	0.02	0.03	n.f.
56	Hexadecane	N/A	n.f.	0.03	n.f.	n.f.	0.06	0.02	n.f.	0.47
57	Propylene Glycol	N/A	0.06	n.f.	0.46	0.32	n.f.	n.f.	n.f.	n.f.
58	n-Nonylcyclohexane	N/A	n.f.	0.03	n.f.	0.10	n.f.	n.f.	n.f.	0.29
59	Terpinen-4-ol	110	n.f.	n.f.	n.f.	n.f.	n.f.	0.01	n.f.	n.f.
60	Diethylene Glycol ethyl ether	N/A	n.f.	n.f.	0.13	0.19	n.f.	n.f.	n.f.	n.f.
61	2-Furancarboxylic acid, ethyl ester	N/A	0.10	<0.01	0.11	0.01	0.02	n.f.	0.09	n.f.
62	Ethyl decanoate	200	1.01	0.03	1.52	1.49	0.22	0.04	2.61	2.09
63	Dihydro-2(3H)-furanone	50,000	0.05	0.02	0.29	0.42	0.04	0.05	0.04	0.06
64	Butanoic acid	240	0.29	0.05	0.48	0.25	0.10	0.04	0.42	0.17
65	Furfuryl alcohol	2,000	n.f.	n.f.	n.f.	n.f.	0.05	0.065	n.f.	n.f.
66	Diethyl succinate	200,000	11.2	2.08	17.7	11.2	2.35	0.59	20.2	6.45
67	Ethyl dec-(9E)-enoate	100	n.f.	n.f.	n.f.	n.f.	n.f.	n.f.	0.05	n.f.
68	2-Methylhexanoic acid	N/A	n.f.	0.03	0.69	0.41	0.09	0.04	0.14	n.f.
69	α-Terpineol	330	0.36	0.10	0.33	n.f.	0.09	0.03	0.34	0.07
70	<b>Ethyl decanoate</b>	200	n.f.	0.01	n.f.	0.05	n.f.	n.f.	n.f.	n.f.
71	3-(Methylthio)-1-propanol	1,000	0.06	0.01	0.49	0.25	0.04	0.01	0.15	n.f.
72	Diethyl glutarate	N/A	0.04	n.f.	0.13	0.04	0.01	n.f.	0.05	n.f.
73	Methyl salicylate	100	n.f.	n.f.	0.13	n.f.	n.f.	n.f.	n.f.	n.f.
74	Phenylethyl acetate	250	0.41	0.11	0.49	0.07	0.08	n.f.	0.46	0.27
75	<b>β-Damascenone</b>	0.05	0.22	0.05	0.56	0.29	0.05	0.01	0.53	0.13
76	Ethyl dodecanoate	1,500	n.f.	0.21	n.f.	1.25	n.f.	0.01	n.f.	1.64
77	Hexanoic acid	200,000	0.19	0.04	0.56	0.61	0.11	0.03	0.51	0.17
78	Benzyl alcohol	200,000	0.28	0.09	0.85	1.20	0.09	0.04	0.36	0.20
79	Butanedioic acid, ethyl-3-methylbutyl ester	N/A	0.25	0.02	0.46	0.14	0.04	0.01	0.51	0.11
80	Phenethyl alcohol	14,000	4.37	1.31	10.1	18.1	1.26	0.59	7.76	3.59
81	1-Dodecanol	1,000	0.07	0.66	0.09	6.43	0.05	0.05	0.12	3.79
82	Diethylene glycol	N/A	0.15	0.05	0.07	0.07	0.05	0.02	n.f.	0.04

83	Ethyl tetradecanoate	2,000	n.f.	n.f.	n.f.	0.78	n.f.	n.f.	n.f.	0.61
84	Octanoic acid	500	0.57	0.06	1.19	0.86	0.10	0.02	1.70	0.41
85	4-Hexyl-2,5-dihydro-2,5-dioxo-3-furanacetic acid	N/A	0.08	0.03	0.24	0.34	n.f.	n.f.	0.20	0.33
86	Hexadecanal	4,500	n.f.	n.f.	0.20	n.f.	n.f.	n.f.	n.f.	n.f.
87	1-hexadecanol	N/A	n.f.	n.f.	n.f.	0.44	n.f.	n.f.	n.f.	n.f.
88	4-Ethylphenol	440	n.f.	n.f.	n.f.	n.f.	<0.01	n.f.	n.f.	n.f.
89	Nonanoic acid	3,000	n.f.	n.f.	n.f.	n.f.	0.01	<0.01	0.29	0.14
90	Ethyl palmitate	1,500	0.04	0.06	0.10	1.61	n.f.	n.f.	0.28	1.09
91	Decanoic acid	1,000	0.08	n.f.	0.09	n.f.	0.01	n.f.	0.27	n.f.
92	2,4-di-t-Butylphenol	200	1.58	0.55	3.19	4.31	0.51	0.25	3.55	2.86
93	Dodecanoic acid	10,000	n.f.	n.f.	n.f.	n.f.	n.f.	n.f.	0.24	0.16
94	Tetradecanoic acid	10,000	0.14	0.03	n.f.	n.f.	n.f.	n.f.	n.f.	n.f.
95	Octadecanoic acid	20,000	n.f.	n.f.	n.f.	n.f.	n.f.	n.f.	2.60	0.32
96	9-Octadecenoic acid	N/A	0.29	n.f.	0.71	0.05	n.f.	0.02	5.27	0.95
<b>TOTAL</b>			<b>164.0</b>	<b>59.8</b>	<b>485.0</b>	<b>299.0</b>	<b>129.0</b>	<b>75.6</b>	<b>453.0</b>	<b>357.0</b>

\*Values retrieved from references Tao & Zhang, 2010; Verzera et al., 2016; L.J. van Gemert, 2011.

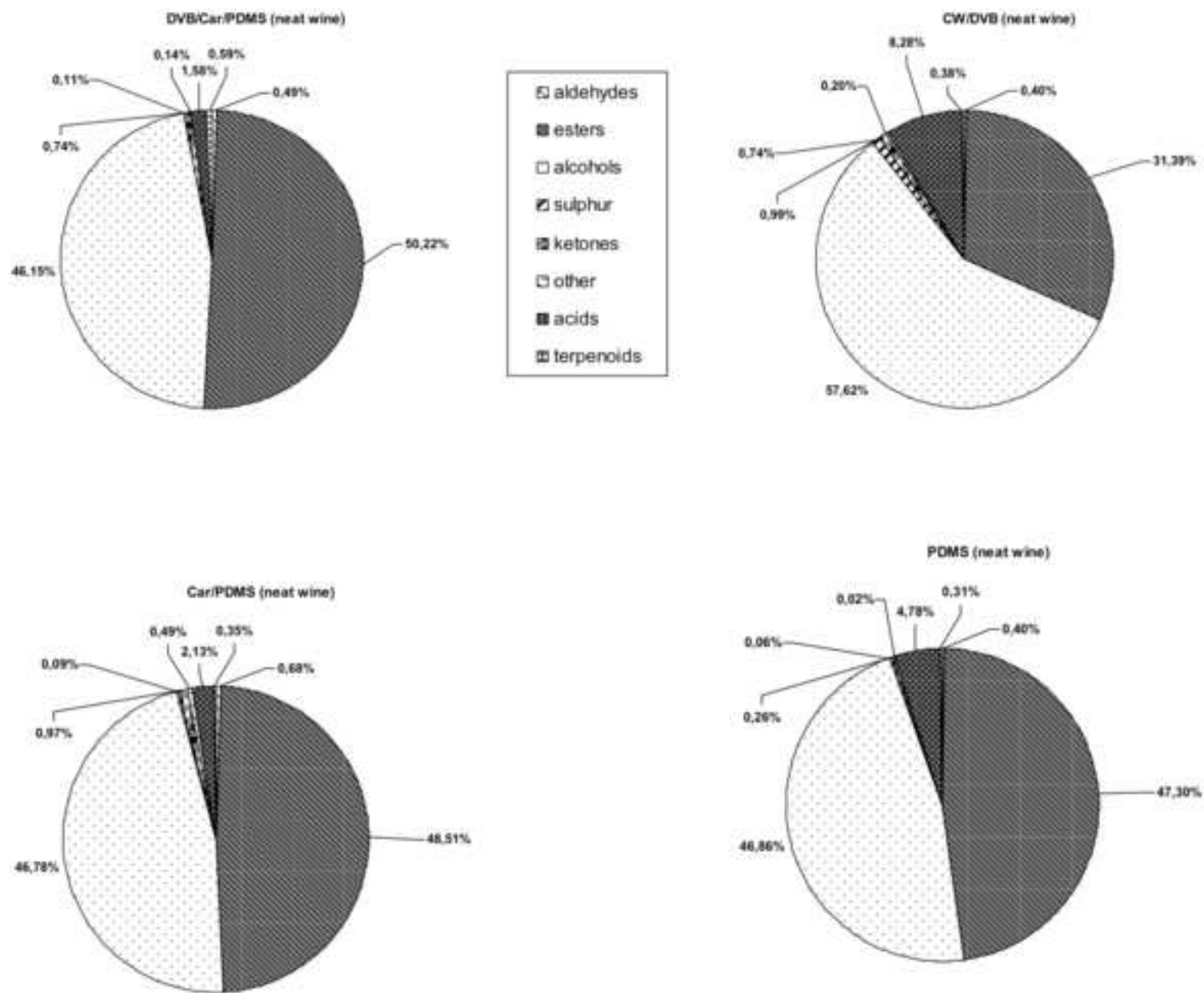
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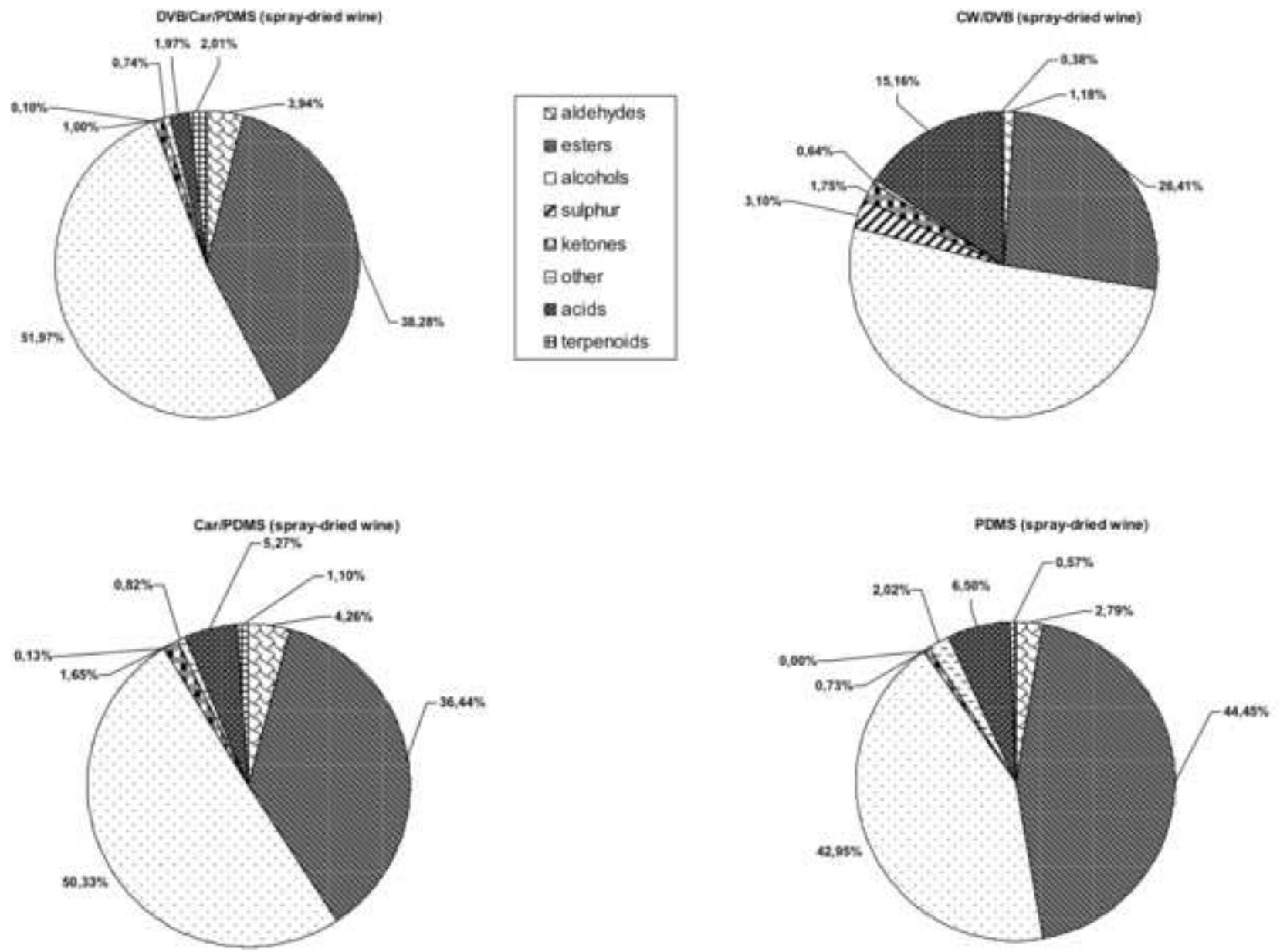
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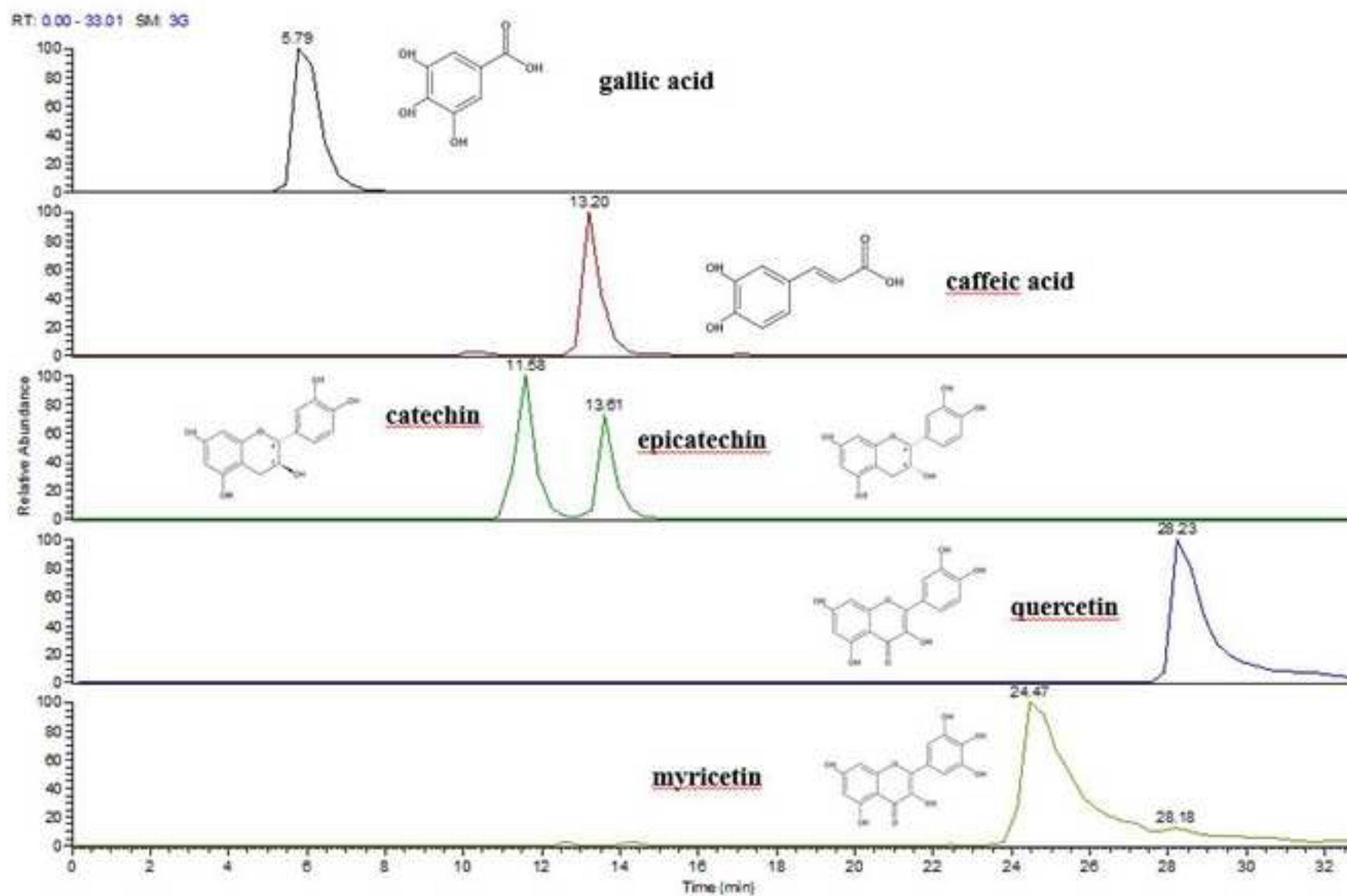
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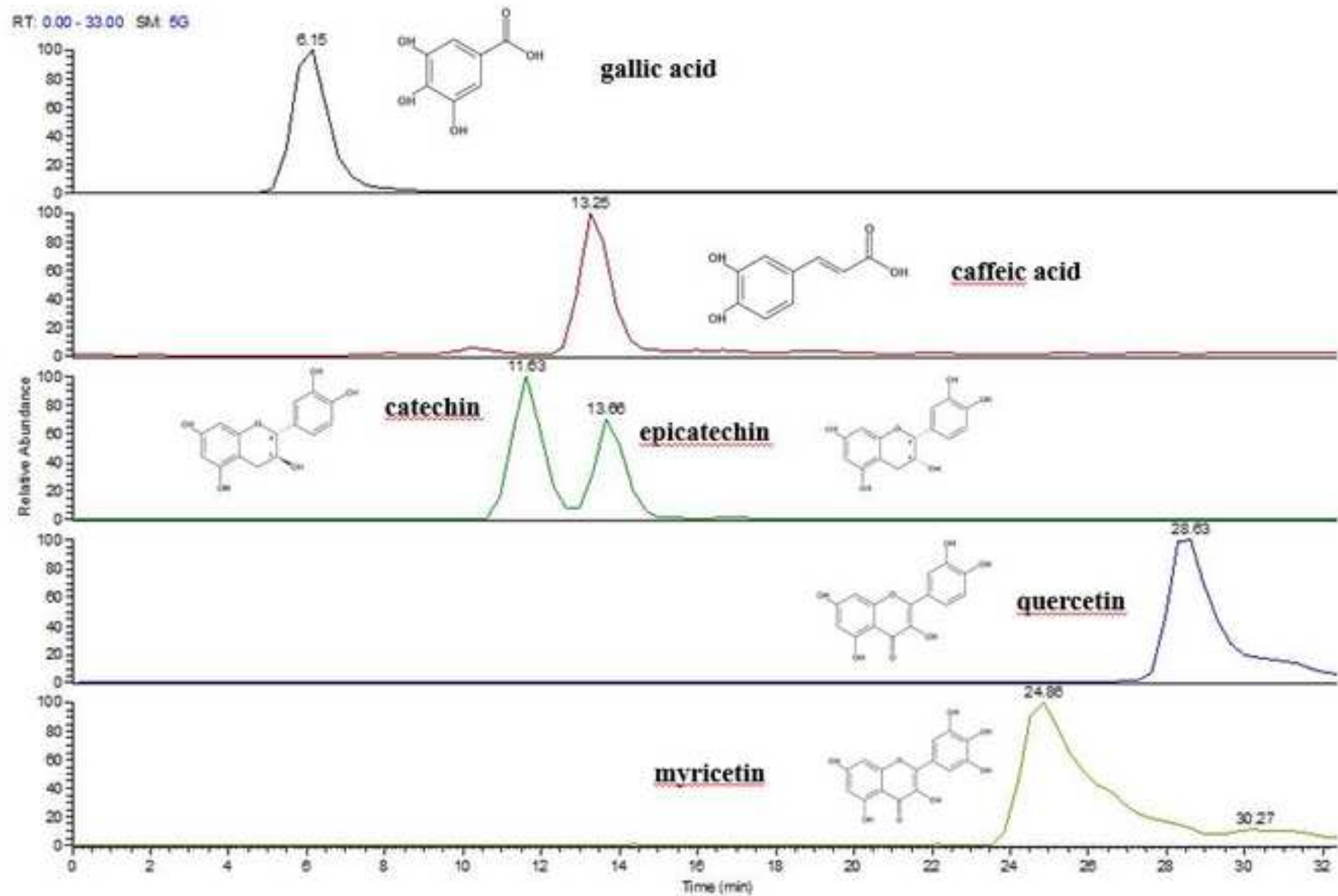
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