1 Silicon nanowires to detect electric signals from living

2 cells

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37 **1. Introduction**

38 Nanostructured silicon (ns-Si) is considered with increasing interest for its potential in many 39 different applications within modern electronics [1]; this is mainly related to its optical and 40 electrical properties making it unique when compared with bulk silicon [2-11].

41 Silicon NanoWires (SiNWs) can be considered as a particular form of ns-Si bearing a 42 quite advantageous property: their well-defined separation between each nanostructure, 43 allowing for a large increase of their exposed surface. Together, properties of Si and 44 nanostructures seem very promising to build electronic devices able to detect/condition 45 biological signals at high resolution provided that two major requirements are fulfilled: i) the 46 preparation of SiNWs must be compatible with the CMOS-IC process standards; and ii) 47 SiNWs must be bio-compatible and in tight, structural and functional contact with the living 48 cells.

1 The growth of NWs is generally obtained by Chemical Vapor Deposition (CVD) on 2 crystalline Si substrates, which requires high-temperature. However, low-temperature is key 3 to make the deposition compatible with other materials, such as plastic, glass, or much more 4 complex substrates as those equipped with integrated circuits (IC). Low-temperature 5 methodology usually requires using metal nanoparticles acting as deposition catalyst, typically gold [12, 13]. Yet, gold is not an IC compatible material due to its very large 6 7 diffusivity on silicon. An alternative approach is represented by Plasma-Enhanced Chemical 8 Vapor Deposition (PECVD), a powerful method allowing depositing semiconductor thin 9 films from a gas phase precursor at sample temperatures lower than in CVD [14, 15]. PECVD 10 indeed proved successful for NW growth at a relatively fast rate often below the eutectic 11 point of the different catalysts used (e.g., Au [14-16]; Al [17]; Ga or In [16-18]). However, 12 PECVD leads to the formation of mixed amorphous/crystalline structures, making the 13 separation of the deposition by-products from NWs difficult [19]. A crucial point in this field 14 is thus the ability to keep separated the nano-structure and the crystalline form of the 15 deposited material, while working at relatively low-temperature.

16 We successfully addressed such caveat by growing SiNWs on a Si substrate at relatively 17 low-temperature and heated by microwaves in presence of SiH₄ and Sn droplets working as 18 nano-susceptors (Patent Sapienza N°: IT0549-17; details are described below and in figure 1), 19 a procedure compatible with the CMOS-IC process standards.

20 The ultimate aim of our novel approach is producing a new-generation, all-electrical array 21 amenable for high-resolution, large throughput recording of biological signals. Indeed, 22 efficient coupling between cell membrane and recording electrode is a pre-requisite to 23 accurately measure bio-electrical signals from living cells. The techniques mostly used to 24 investigate membrane currents and potentials bear both advantages and limits; thus, the patch-25 clamp technique, the elective approach for highly-resolved recordings from the neuronal 26 network to single-channel level [20], relies on accessing the interior of single cells, which 27 limits the recording output both in duration and overall number of examined samples. On the 28 other hand, extracellular recording methods, (e.g. Multi-Electrode Arrays, MEA, and multi-29 transistor arrays [21,22]) are less invasive and allow for long-lasting, multiplexed 30 measurements but only with reduced signal resolution. Assembling an all-electrical device for 31 electrophysiological imaging (that is, a closely packed MEA directly connected to a CMOS 32 capable of high-precision recording from a large network of cells) has long been a major challenge in bioengineering, mostly because of the screening of bio-electrical signals [23,24]. 33 34 The recent adoption of nanowire transistors and nanotube-coupled transistors connected to 35 CMOS-ICs 25-28] allowed for recordings with significantly improved signal resolution and 36 represented a relevant step forward in the field. Also, CMOS-based MEAs have been very 37 recently combined to laser opto-poration producing long-lasting recordings with good signal-38 to-noise ratio [29]. However, the latter technologies are still rather pricey and bear little 39 compatibility between CMOS technology and the nanotechnology required to grow small-40 sized, packed nanowires on site.

41 Here we describe the production of nano-sized, packed SiNWs using a new methodology 42 bearing two points of strength. First, to acquire electrical signals at high resolution we use an 43 image sensor consisting of a large-scale, high-density and high-sensitivity (6 el/sec) array 44 integrated with CMOS electronics on a single chip. Secondly, to minimize the electrical 45 screening of biological signals we have the Silicon NanoWires (used as nano-detectors) 46 grown directly onto the ICs, thus providing an extremely tight coupling between the cell 47 membrane and the recording device. Of note, our SiNWs on Si-substrates are bio-compatible, 48 as we demonstrated using different cell types.

49 **2. Methods**

50 2.1. Deposition of Silicon NanoWires

51 SiNWs were grown on a Si substrate (floating zone wafer $1\Omega \cdot cm$; orientation <100>; 250

- 52 µm-thick) by CVD using a vapor-liquid-solid mechanism. The semiconductor wafers were
- 53 first cleaned with RCA solution (6 parts deionized H_2O , 1-part HCl 27% solution, 1-part H_2O_2

1 30% solution; 80 °C). At the end of the process, a silicon oxide passivation layer was laid on 2 the silicon surface and in a separate chamber a 5 nm-thick layer of Sn was evaporated onto 3 the silicon oxide layer.

To grow SiNWs, the substrate was baked at 400 °C in a vacuum chamber at 1×10^{-6} mbar pressure under a fast heating regime (3200 °C/h), so to ensure the formation of very small Sn droplets on the substrate surface. The temperature was measured using a thermocouple in contact with the backside of the sample holder (which we will insofar refer to as the 'crucible').

9 After slow cooling to 200 °C, the sample was exposed for 5 min to plasma in H_2 10 environment at 600 W under a chamber pressure of 2 mbar and a gas flux of 50 sccm.

In the final step, the sample was processed for 4 min with SiH_4 at 300 W (in absence of plasma activation) with a chamber pressure of 2 mbar and a gas flux of 15 sccm.

13 2.2. *The deposition chamber*

14 The deposition chamber (figure 1) consists of a cylindrical tube allowing for the propagation of only the first TE10 mode of the microwaves field generated by a magnetron at 2.5 GHz 15 16 and injected into the chamber by an antenna structure. A guartz disc allows for the passage of 17 microwaves while ensuring the preservation of high vacuum in the chamber. The bottom of 18 the chamber consists of a sample holder (the crucible, stainless still or graphite), which serves 19 as substrate induction heater and is fed by a 100 KHz power controller. The position of the 20 crucible can be controlled on the z-axis so to adjust the waveguide conditions. A dielectric 21 spacer is positioned between the surface of the crucible and the sample substrate both to damp 22 the intensity of the tangential electric field of the microwaves and to avoid energy dissipation 23 onto the conducting crucible, rather than onto the Si surface. 24



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Figure 1. Schematic of the MWCVD deposition chamber (a) and the crucible for substrate heating (b). The sample is located on the crucible sample support bearing a dielectric spacer between the droplet layer and the conductive plane. Because of the tangential electric field concentrated on the sample, Sn droplets are heated up by MWs and work as nano-susceptors.

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SiNWs are grown as the result of heating the Si substrate in presence of a thin metal layer: the metal droplets formed do function as nano-susceptors of nanowires which in turn build-up in presence of inflowing silane once the eutectic temperature is overcome. The choice of the metal catalyst is key in our deposition method. Au has long been the metal of choice to grow Si wires and still is the most frequently used catalyst [30-32]. However, recently efforts have been made to find a valid alternative, as using Au induces deep level defects in the Si structure [33], thus making this catalyst scarcely compatible with the CMOS technology 1 standards. We chose Sn as catalysts material for its full compatibility with our low-2 temperature fabrication method and so the possibility of on-site growth SiNws on CMOS-ICs 3 [34]. In particular, the phase diagram of the Silicon-Tin system shows a point of eutectic very 4 close to the melting point of pure tin, to the far right of the diagram (5 x 10^{-5} at.% of Si and 1 5 $x \ 10^{-4}$ °C below the Sn melting point; [35]). Along the deposition process, thanks to the MW irradiation Sn nano-susceptors do overcome the eutectic temperature and trigger the VLS 6 7 reaction to grow SiNWs even in presence of a limited percentage of SiH_4 and a relatively low 8 substrate temperature (200 °C).

9 The procedure described leads to the deposition on the silicon substrate of SiNWs with the 10 desired size (typically ~30 nm diameter) and spacing, within some variability (figure 2).

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(a)

(b)



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Figure 2. SEM images of typical SiNWs with cross section ~30 nm grown by the MWCVD method on different substrates ((a), silicon; (b), silicon oxide) and used as substrates for cell cultures and physiological recordings. Note the Sn droplets still evident at the nanowire tip. Scale bar: 100 nm.

17 2.3. Cell Cultures, Patch-Clamp and Ca²⁺ Imaging

18 2.3.1 Cell Cultures

19 NG108CC15 cells ('NG cells'; hybrid from mouse neuroblastoma N18TG2 and rat glioma 20 C6BUI cells) were grown in standard conditions (37 °C; 5% CO₂) using DMEM 21 supplemented with 10% FBS, 100 U/ml penicillin, 0.1 mg/ml streptomycin (P/S), 100 mM 22 Hypoxanthine, 10 mM Aminopterin, and 16 mM Thymidine. NG cells grown in such non-23 differentiating conditions appeared relatively depolarized and void of mature action 24 potentials, as expected [36]. BV-2 microglial line cells were grown in 10% FBS, 1% P/S 25 DMEM. All cells were plated on uncoated substrates (glass coverslips or SiNWs) and used 26 24-48 hrs after seeding.

27 2.3.2 Patch-Clamp and Ca²⁺ Imaging

28 For patch-clamp, cells were bathed with standard external solution containing (in mM): 145 29 NaCl, 2 CaCl₂, 1 or 2 MgCl₂, 4 KCl, 5 HEPES, 5 glucose, 2 Na-pyruvate (pH 7.4, NaOH). 30 The intracellular pipette solution contained (in mM): 110 K-gluconate, 12 KCl, 10 Na₂-Phosphocreatine, 10 HEPES, 0.1 EGTA, 4 Mg-ATP, 0.3 Na-GTP (pH 7.3, KOH; 295 mosm, 31 32 adjusted with sucrose). The open-tip resistance of borosilicate pipettes ranged from 4.5 to 9.5 33 M Ω prior to 30~60% compensation. Due to the substrate opacity to transmitted light, cells on 34 engineered substrates were visualized using IR-DIC optics (Leica DM LFS); recordings were 35 acquired using pClamp9 controlling a MultiClamp 700B amplifier (Molecular Devices). In 36 current-clamp experiments, to describe the passive and active properties of NG cells we applied a family of current steps (Iinj -200 to +600 pA, 50 pA increments, 1s-long; inter-37 38 sweep-interval 1.5 sec; HP -80 mV). Cell input resistance (R_{in}) was calculated as the slope of 39 the linear least-squares fit to the voltage-steady state current relationship corresponding to the 40 first four hyperpolarizing steps. Voltage-sag was estimated as the average percentage 41 decrease of the |V_m| at the steady-state vs peak response to the first three hyperpolarizing steps [37]. For voltage-clamp experiments, to investigate the expression of voltage-activated Inwardly Rectifying (IR) or Outwardly Rectifying (OR) K⁺ channels BV-2 cells were challenged with a family of voltage steps (V_{cmd} –130 to +30 mV, 1-sec long, 20 mV/step, inter-sweep-interval 5 sec; HP –70 mV). The current density was calculated as current/wholecell capacitance, the latter being estimated using the amplifier compensation circuit.

For Ca^{2+} imaging, cells were loaded with the Ca^{2+} -sensitive fluorescent dye Fura-2 (cell permeant, 2 μ M; 45 min at 37 °C) and recordings were performed in standard external solution (above). Control or agonist (1 mM ATP, 3-sec long application) solutions were delivered by independent tubes positioned 50–100 μ m away from the cell and connected to a fast exchanger system (RSC 100, Biologic). Epifluorescence acquisition was driven by Axon Imaging Workbench software (Molecular Devices; 380 nm exc. and 510 nm em. wavelength). All recordings were at room temperature.

13 **3. Results**

14 3.1. Characterization of resulting Silicon NanoWires

The structures we produced are a dense network of individual SiNWs. After SEM characterization, providing information about morphological features of the analyzed samples, a characterization of crystallographic structure and surface chemistry was performed respectively by XRD and XPS analysis. For this analysis the two SEM images of the chosen samples (insofar refer to as sample A and sample B) are reported in figure 3.

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Figure 3. Silicon NWs on sample A (a) and sample B (b). The two samples have been grown with different deposition parameters. Scale bar: 100 nm.

In figure 4(a) the diffraction patterns of the silicon wafer (without NWs) and of the two samples, respectively A and B, are reported.

All the samples, both deposited samples and reference silicon wafer, show the strong (400) peak at 69° related to the crystalline substrate. Other very weak peaks appear on the diffraction pattern of the deposited samples and, unexpectedly, different crystal silicon structures, depending on the deposition condition, are observed.

31 In addition to the usual 400 intense peak of the silicon wafer, the diffraction patterns show 32 one or two very weak peaks that can be ascribed to a metastable BC8-structured silicon phase 33 (Si-III, Spatial group Ia-3, ICSD code 16955 and 246372). The absence of the other peaks 34 proves the highly oriented growth of the nanostructure. Silicon exists in a variety of allotropes 35 at ambient pressure: the most stable cubic diamond silicon (Si-I, Spatial Group Fd-3m) and 36 two metastable BC8-structured Si-III and R8-structured Si-XII that are usually obtained by 37 decompressing the high-pressure phase β Sn structured Si-II. BC8-Si, discovered in 1963 by 38 Wentorf and Kasper R.H. [38], has a cubic structure containing one crystallographic unique 39 silicon atom (Wyckoff position 16c). BC8-Si is a direct band gap semiconductor. Among the 40 many different characteristics peculiar of this structure [39], we may cite in particular the low 41 gap (30 meV) as extremely useful for the realization of good contacts.

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Figure 4. Characterization of crystallographic structure and surface chemistry. In (a), XRD measured diffraction pattern respectively of sample A, B and silicon wafer. At the bottom of the graph, simulated pattern of cubic diamond Si-I respectively with Ia-3 and Fd-3m structure. XPS Si2p band recorded in high-resolution mode, respectively (b) sample A, and (c) sample B.

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7 In XPS analysis, the sample A shows a Si2p signal formed by the overlap of two different 8 components, centered at different BE, as shown in figure 4 (b) and (c). The two components 9 are well resolved, suggesting that the sample is very homogeneous in the analyzed thickness. 10 Being the Si2p spectrum recorded in high-resolution mode, it allowed to fit the two 11 components by using two doublet peaks (Si2p3/2 and Si2p1/2), usually indistinguishable for 12 their limited spin-orbit separation (0.63 eV). The two different constituents of Si2p signal, 13 related to the presence of two different chemical conditions of silicon, are centered at 99.6 eV and 103.4 eV, respectively, suggesting the presence of both metallic Si and dioxide Si, 14 15 respectively [40]. The Full Width at Half Maximum (FWHM) of the two components is 1.5 16 eV and 2.5 eV, respectively. The SiKLL signal, not reported, was recorded in order to better 17 identify possible different Si chemical species by means of the silicon "alpha parameter" 18 (binding energy of Si2p band + kinetic energy of SiKLL band: a quantity that is independent 19 by any possible surface charging during X-ray irradiation) [41,42]. The Si alpha parameter 20 allowed to identify again the low-BE component of Si2p as due to metallic silicon (α =1716.6 21 eV), while the high-BE component ($\alpha = 1712.8 \text{ eV}$) is confirmed as related to the presence of 22 silicon dioxide [40]. The relative amount of the two chemical species of Si are 70% (Si) and 23 30% (SiO₂); the presence of SiO₂ is in agreement with both the BE of O1s band (533.0 eV, 24 FWHM=1.8 eV).

The ratio between the amount of oxygen and silicon in this sample is definitely lower than 26 2, suggesting the presence of sub-stoichiometric silicon oxide too, SiOx (x<2): this is in 27 agreement with the large value of the detected FWHM for the Si bands. However, the 28 contemporary enlargement of the O1s, C1s, and N1s bands could be related to an 29 inhomogeneous surface charging of the examined region: this agrees with the possible

1 presence of Si oxides of different stoichiometry in different point of the analyzed area, and 2 thus with the presence of a slightly different surface charging in different point of the 3 analyzed area. In particular, we point out the possibility that along the nanowire 4 circumference different silicon faces, with different crystallographic orientation, may be 5 exposed, thus offering different opportunity to the bonding with oxygen atoms. Moreover, as explained below, a different local charging could be also related to the particular sample 6 7 surface shape. Comparing the two samples, sample A surface shows the presence of metallic 8 silicon (about 2/3 of the total amount of Si), completely absent at the surface of sample B. As 9 far the silicon oxide is concerned, in the sample A the Si oxide is stoichiometric and well-10 defined (SiO₂); in the sample B the presence of silicon oxides of different stoichiometry is 11 highly probable (SiOx, with x < 2). The different XPS behavior of the two samples is related to 12 their different nanostructure: as shown in figure 4, the surface structure of sample A is 13 characterized by droplets around 50 nm in diameter, while sample B exhibits nanowires of 10 14 nm in diameter. After the sample synthesis, the air exposure promotes the silicon oxidation of 15 these structures: actually, the thinner nanowires of B are possibly completely oxidized, while 16 the bigger round particles of sample A are reasonably oxidized only in the outer shell, leaving 17 unaffected the metallic silicon core. Moreover, the very rough structure of sample B can also 18 explain an inhomogeneous surface charging, being the tip region of the nanowire very far 19 from the conductive substrate.

20 3.2. Study of Silicon NanoWires Bio-Compatibility

Once obtained Silicon NWs using an IC-compatible low-temperature process and provided their chemical and crystallographic surface characterization, we stepped onto testing their biocompatibility. Keeping in mind the possible application of our engineered substrates as components for both high-resolution recording devices and conditioning prosthetic implants, we chose to investigate the effects of SiNWs on neuronal and microglial cells.

26 Thus, we performed patch-clamp experiments on NG108CC15 cells, a hybrid cell line 27 showing some neuronal properties [36]; and BV-2 cells, a murine cell line commonly chosen 28 to model native microglia [43,44]. We also tested SiNWs for biocompatibility using primary 29 cultures from neonatal mice and verified that both hippocampal neurons and microglial cells 30 could be grown on SiNWs with no alteration of their morphology (immunofluorescence 31 preliminary data; not shown). Notably, all cell types tested were successfully grown on 32 engineered substrates. In particular, in current-clamp experiments we found that in response 33 to the injection of hyperpolarizing and depolarizing current steps NG108CC15 cells had both 34 passive properties (resting membrane potential; membrane capacitance; voltage sag and input 35 resistance; not shown) and active response (firing profile) unaltered by the presence of 36 SiNWs as seeding substrate (figure 5, a). Likewise, when investigating BV-2 cells in voltage-37 clamp experiments to test for their membrane expression of voltage-activated IR or OR K⁺ 38 channels [45], we found no difference across seeding conditions (figure 5, b; for patch-clamp 39 experiments, n = 3-to-4 cells per condition; p > 0.3 or more, unpaired *t*-test when applicable).

To further demonstrate that cells grown on SiNWs do express a pattern of membrane receptors similar to those present in physiological conditions we performed Ca^{2+} imaging experiments on BV-2 cells on SiNWs and found that both basal intracellular $[Ca^{2+}]$ and 1 mM ATP-elicited $[Ca^{2+}]^-$ rise were typical of these cells in normal culture conditions (figure 5, c) [46]. Altogether, our preliminary investigations indicate that SiNWs do not alter normal survival and basic properties of both microglial and neuronal cells *in vitro* thus resulting amenable for non-interfered biological measures.

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2 Figure 5. Patch-clamp recording and Ca²⁺ imaging experiments from cells in culture on uncoated glass 3 coverslips (Control) or silicon nanowires (SiNWs), as indicated. (a), current-clamp experiments on 4 NG108CC15 cells. Cells show i) unaltered morphology under IR-DIC visualization (left panels); ii) 5 similar firing profile typical of NG cells kept in non-differentiating culture condition (i.e., lack of spike 6 trains in response to depolarizing injected currents; right panels). (b), voltage-clamp experiments on 7 BV-2 cells. Panels depict lack of difference across seeding substrates for both cell morphology (left) 8 and array of voltage-gated K⁺ channels expressed (right). Note that transmitted light images captured in 9 presence of SiNWs appear blurry due to the optical properties of silicon substrates. Scale bars: current-10 clamp, 100 ms, 20 mV; voltage-clamp, 200 ms, 200 pA. (c), Ca²⁺ imaging experiments from BV-2 11 cells in culture on SiNWs. Left, typical optic field depicting fura-2 AM loaded cells. The arrow 12 indicates a cell responsive to the fast application of 1 mM ATP. Right, time course of the fluorescence 13 response (indicating $[Ca^{2+}]$ rise) to two consecutive applications of ATP (arrows). Typically, we found 14 three-to-four responsive cells per optical field (6 fields analysed across different substrates, no 15 difference found). Bars: fluorescence ratio 0.05; 100 s.

16 4. Conclusions

In this work we described a novel technology for the fabrication of small, high-densitySilicon NanoWires amenable for cell-culturing.

We have shown the possibility to deposit a variety of different nanostructures, at low temperature, using a novel approach in which use of microwaves allows to heat merely the small droplets of metal catalyzer. This new technique is compatible with CMOS technology and could ideally be used to grow nanowires directly on the back-end of ICs. If proved, such approach would let us couple the enormous chemical sensitivity of silicon nanowires and nanostructures with the vast elaboration capability of the electronic integrated circuits.

Using XPS analysis we showed that, beside different conformation, our silicon nanostructures also bear different crystallographic structure, which can be discriminated by 1 during the deposition process simply adopting different experimental conditions. For instance,

- 2 with higher energy applied deposited material appears as cubic diamond silicon whilst with
- 3 lower energy we found evidence of the presence of BC8-Si. This configuration of the crystal
- 4 (very difficult to obtain otherwise) represents a nanowire feature, which can be particularly

5 useful for the development of integrated sensors due to its very high conductivity.

6 The chemical analysis of the surface of samples with nanostructured silicon evidenced a 7 high reactivity, with different degree depending on the silicon structures shape.

8 Notably, we also demonstrated that SiNWs are neutral to living cells and thus potentially 9 amenable to pass electric signals both from and onto cells in tight contact. We are now testing 10 such potential, aiming to produce a compact, all- electrical device for highly resolved cell 11 recording/conditioning.

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